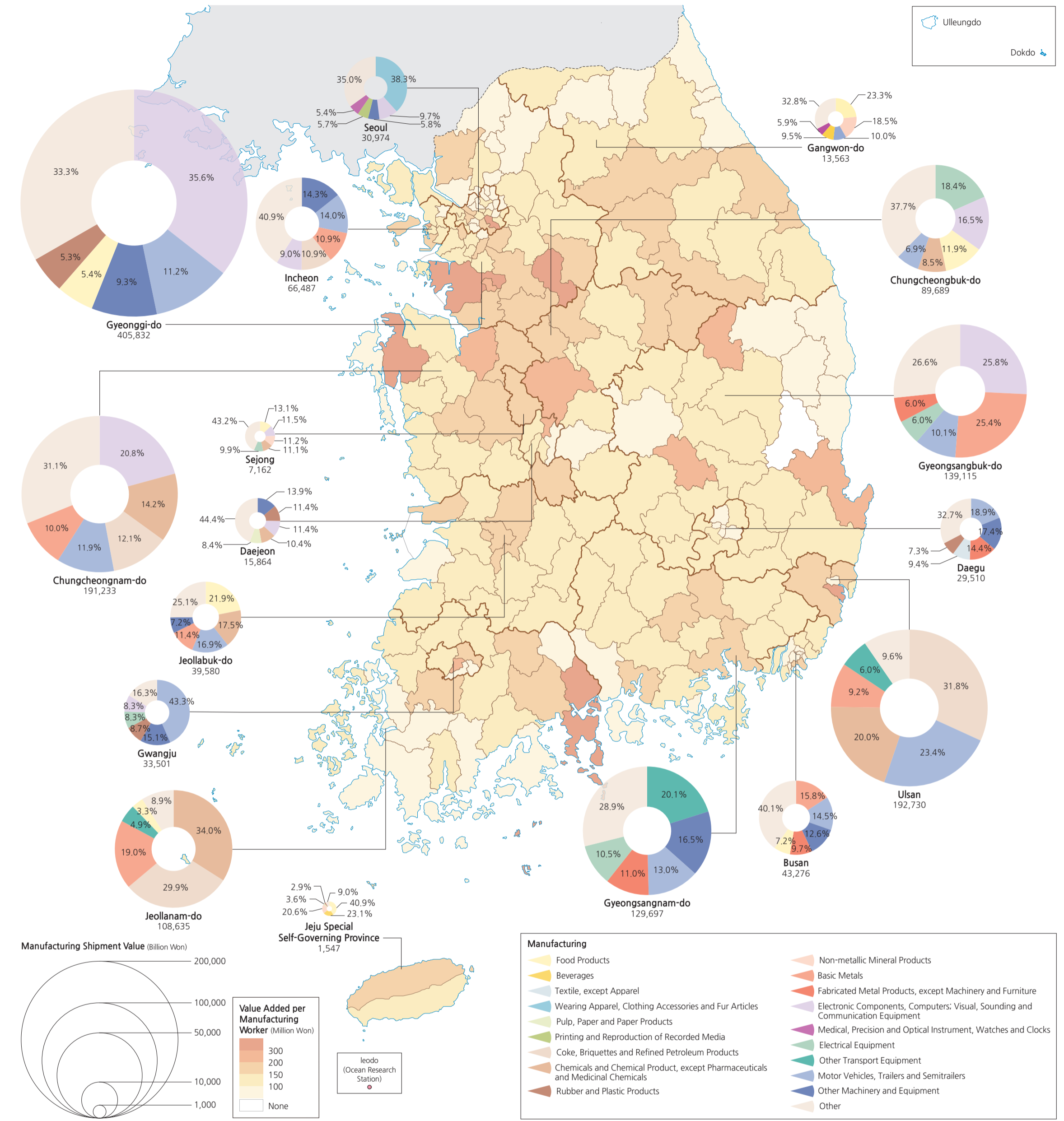
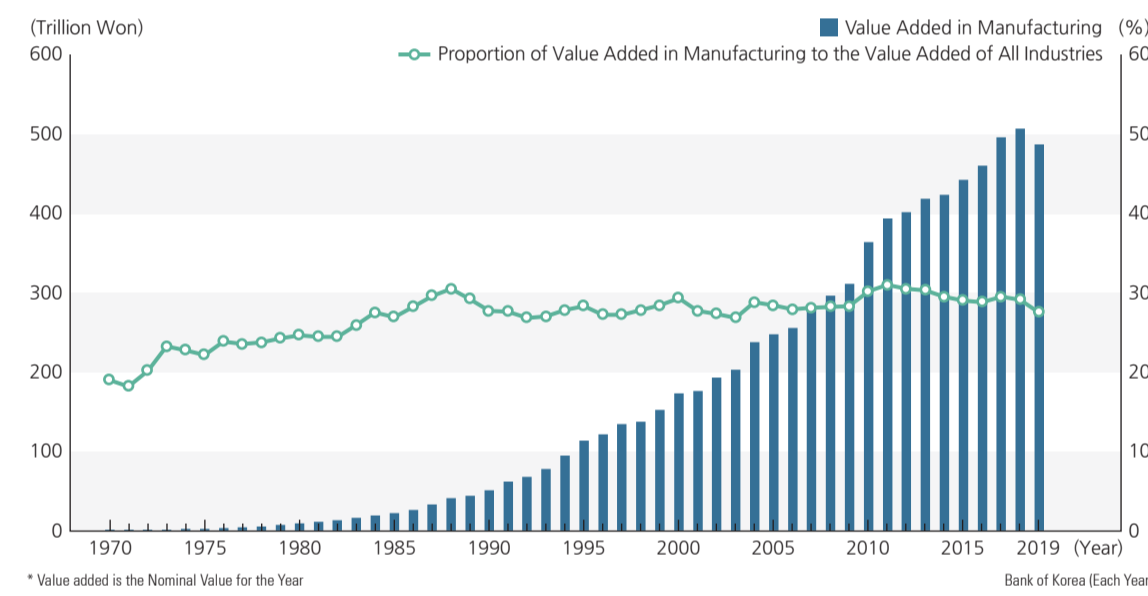


Overview of Manufacturing

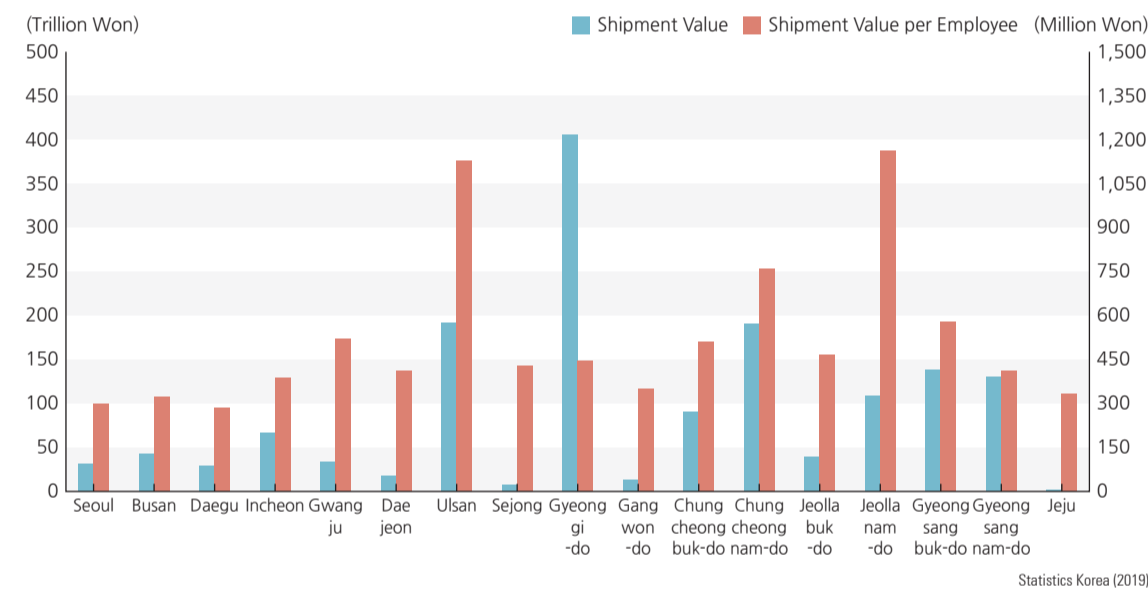
Regional Manufacturing Features (2019)



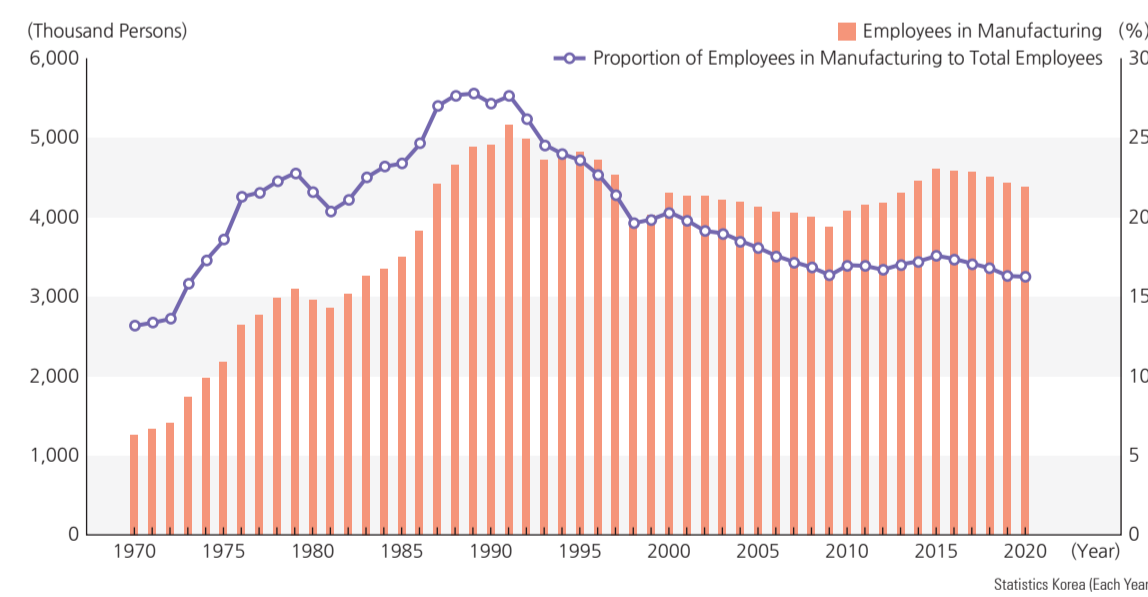
Changes in Value Added in Manufacturing (1970-2019)



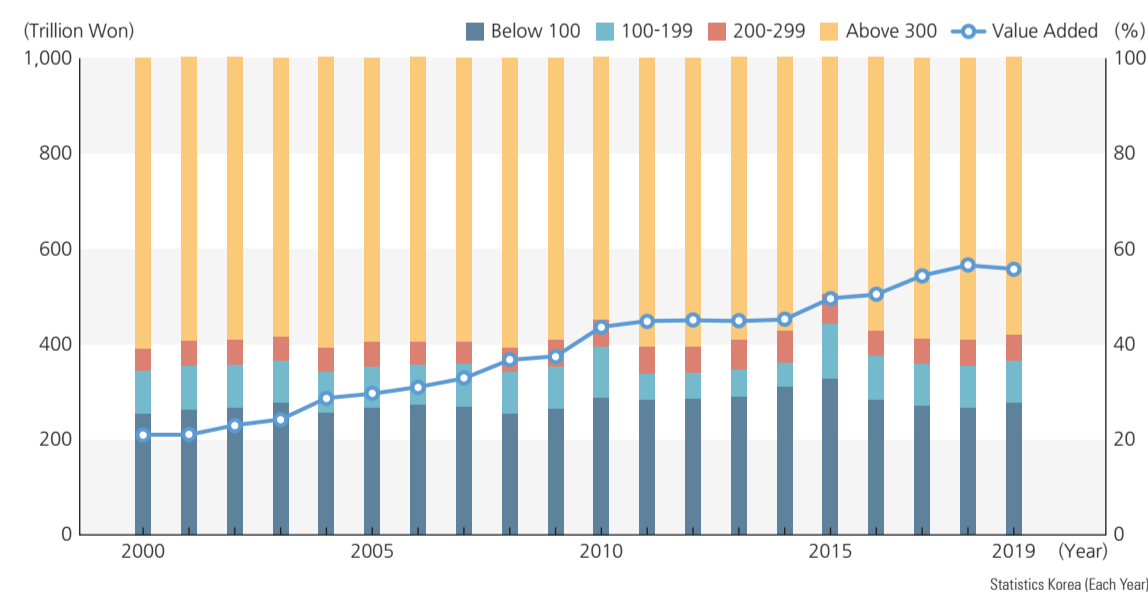
Manufacturing Shipment Values by Region



Changes in Employees in Manufacturing (1970-2020)



Changes in Value Added by the Size of Worker Groups in Manufacturing (2000-2019)



Manufacturing in Korea has gone through tremendous continuous growth during the last 60 years, playing a pivotal role in the nation's economic development and upgrading the overall industrial foundation. In the early period of industrialization during the 1960s and the early 1970s, the government chose to promote and nurture light industries such as textiles, clothing, wigs, and shoes. However, since the mid-1970s, the government's industry promotion has shifted to the heavy and chemical industries that served the relatively large domestic markets and provided the foundation for industrialization to take off. In the 1990s, there was a shift in investment emphasis to high-tech industries. Significant high-tech growth, including the development of semiconductors, computers, and information and communication technology, was accompanied by advanced technology training. Since the mid-2000s, stagnated growth in the manufacturing sector has brought a need for a different development strategy. Especially concerning growing fears of the downturn of manufacturing which arose from soaring inflation, global supply chain bottlenecks, and a resurgent COVID-19, it is necessary to implement new measures that can enhance the competitiveness in manufacturing.

The nominal value added in manufacturing which was only 490 billion won in 1970, sharply increased to about 485 trillion won in 2019. Likewise, the proportion of added value in manufacturing to the added value of all industries has increased by 8.5% from 19.0% in 1970 to 27.5% in 2019.

The manufacturing shipment values by region in 2019 were the highest in Gyeonggi-do (406 trillion won), followed by Ulsan (193 trillion won), Chungcheongnam-do (191 trillion won), and Gyeongsangbuk-do (139 trillion won). The manufacturing shipment values per worker in 2019 were the highest in Jeollanam-do (1.2 billion won/person), followed by Ulsan (1.1 billion won/person), Chungcheongnam-do (760 million won/person), and Gyeongsangbuk-do (580 million won/person).

The number of workers in manufacturing increased from about 1.27 million people in 1970 to about 5.16 million people in 1991, the highest since 1970. Since then, the number has mainly turned downward. In 2020, the number of workers in manufacturing fell to 4.38 million people. Likewise, the percentage of the number of workers in manufacturing increased until 1991, after that, it has shown generally downward trends.

According to the changes in value added by the size of worker groups in manufacturing from 2000-2019, the share of gross value added of enterprise with over 300 workers was more than 50% annually. Considering the value added in manufacturing increased from about 210 trillion won to about 557 trillion won during the same period, the gross value added of enterprises with over 300 workers increased quite dramatically.

The maps of the top five regional manufacturing based on shipment values and the manufacturing's value added per worker indicate the current regional manufacturing features in Korea. Above all, the manufacturing's value added per workers in 2019 was the highest in Yeosu-si (930 million won), followed by Nam-gu in Ulsan (640 million won), Seosang-si (610 million won), Hwaseong-si (420 million won), Gwangyang-si (400 million won), Icheon-si (390 million won), Gangnam-gu in Seoul (360 million won), Seo-gu in Gwangju (330 million won), and Asan-si (320 million won).

According to the regional representative manufacturing based on shipment values in 2019, the top manufacturing share in each region was as follows: manufacture of wearing apparel, clothing accessories and fur articles (38.3%) in Seoul, manufacture of basic metals (15.8%) in Busan, manufacture of motor vehicles, trailers and semitrailers (18.9%) in Daegu, manufacture of other machinery and equipment (14.3%) in Incheon, manufacture of

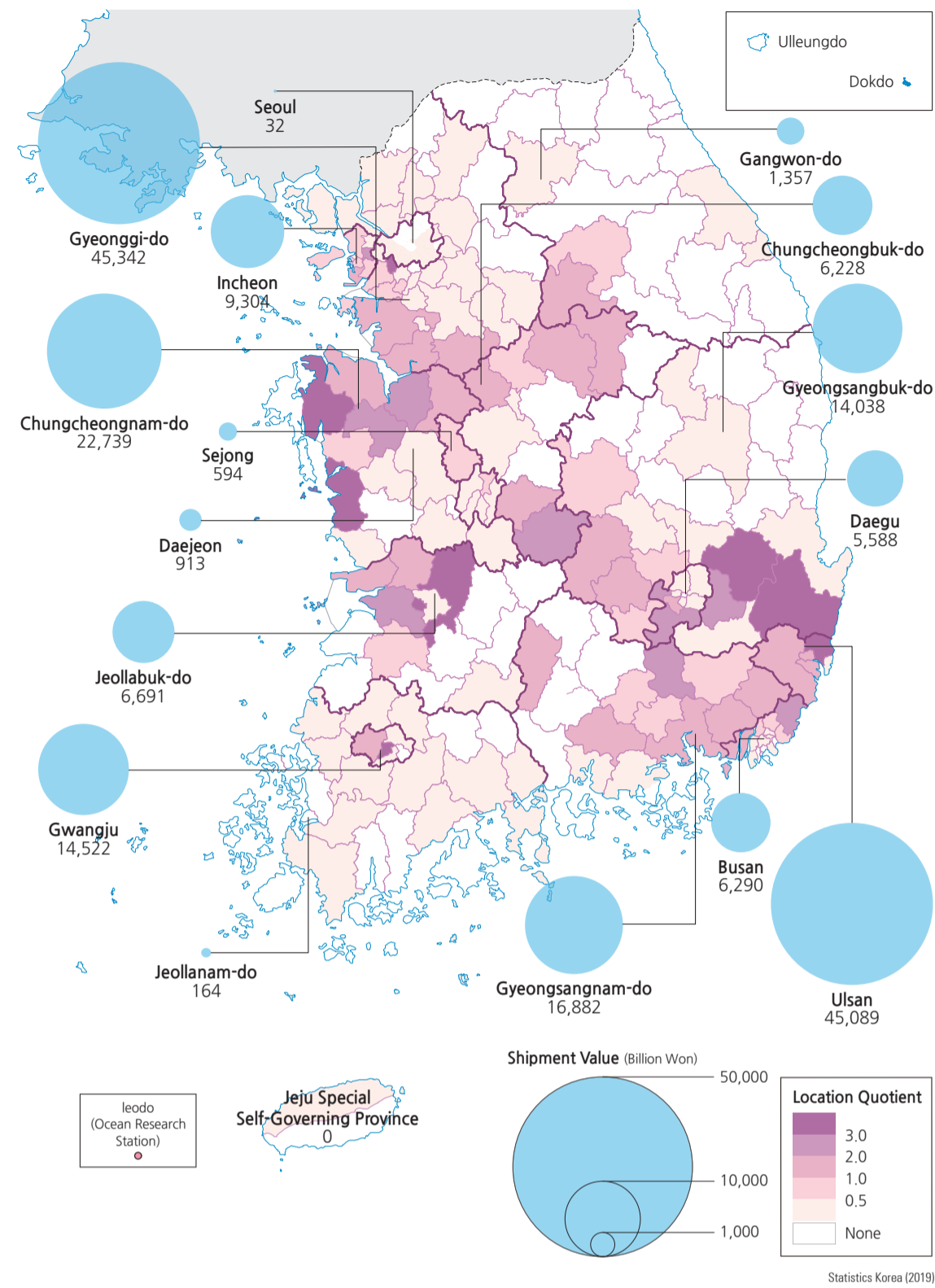
motor vehicles, trailers and semitrailers (43.3%) in Gwangju, manufacture of other machinery and equipment (13.9%) in Daejeon, manufacture of coke, briquettes and refined petroleum products (31.8%) in Ulsan, manufacture of food products (13.1%) in Sejong, manufacture of electronic components, computer, visual, sounding and communication equipment (35.6%) in Gyeonggi-do, manufacture of food products (23.3%) in Gangwon-do, manufacture of electrical equipment (18.4%) in Chungcheongbuk-do, manufacture of electronic components, computer, visual, sounding and communication equipment (20.8%) in Chungcheongnam-do, manufacture of food products (21.9%) in Jeollabuk-do, manufacture of chemicals and chemical products; except pharmaceuticals and medicinal chemicals (34.0%) in Jeollanam-do, manufacture of electronic components, computer, and visual, sounding and communication equipment (25.8%) in Gyeongsangbuk-do, manufacture of other transport equipment (20.1%) in

Gyeongsangnam-do, and manufacture of food products (40.9%) in Jeju-do.

The current major manufacturing industries in Korea have served as the foundation of national economic growth for years. The top five new emerging industries will become the future cornerstone of Korea's economy. The current major manufacturing in Korea are as follows: (1) the machinery group including manufacture of motor vehicles, shipbuilding industry, and general purpose machinery manufacturing, (2) the materials group including the steel industry, oil refining, and chemical industry, and (3) the ICT group including household electric appliances industry, communication and broadcasting apparatuses, and semiconductor manufacturing. The top five new emerging industries are as follows: (1) next generation semiconductor industry, (2) new metal material industry, (3) next generation ceramic material industry, (4) advanced chemical material industry, and (5) high-tech textile material industry.

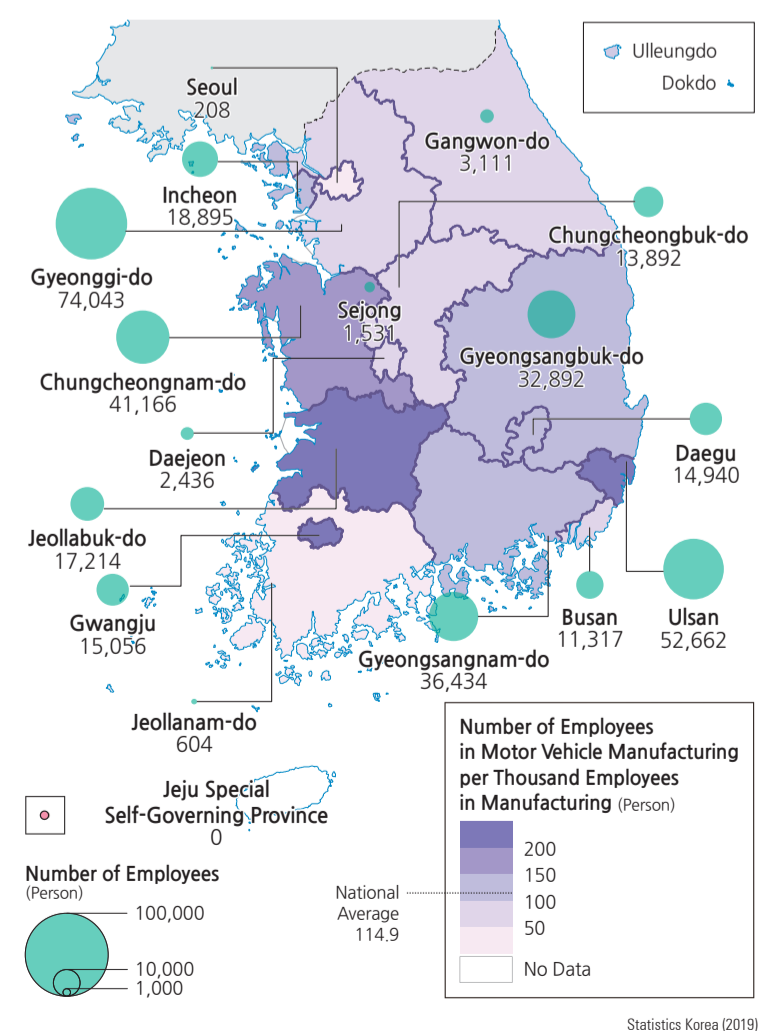
Manufacture of Motor Vehicles

Manufacture of Motor Vehicles (2019)



In the 10th Korean Standard Industrial Classification (KSIC), the manufacture of motor vehicles is listed as “Manufacture of motor vehicles, trailers, and semitrailers,” including “Manufacture of motor vehicles and engines for motor vehicles,” “Manufacture of bodies for motor vehicles,” “Manufacture of trailers and semitrailers,” “Manufacture of parts and accessories for motor vehicles (new products),” and “Manufacture of parts and accessories for motor vehicles (remanufacturing products).” The location quotients for the manufacture of motor vehicles ranked by descending order were Buk-gu in Ulsan, Seo-gu in Gwangju, Wanju-gun, Seosan-si, Gwangmyeong-si, Gyeongju-si, Yeongcheon-si, and Boryeong-si. The shipment values for the manufacture of motor vehicles ranked

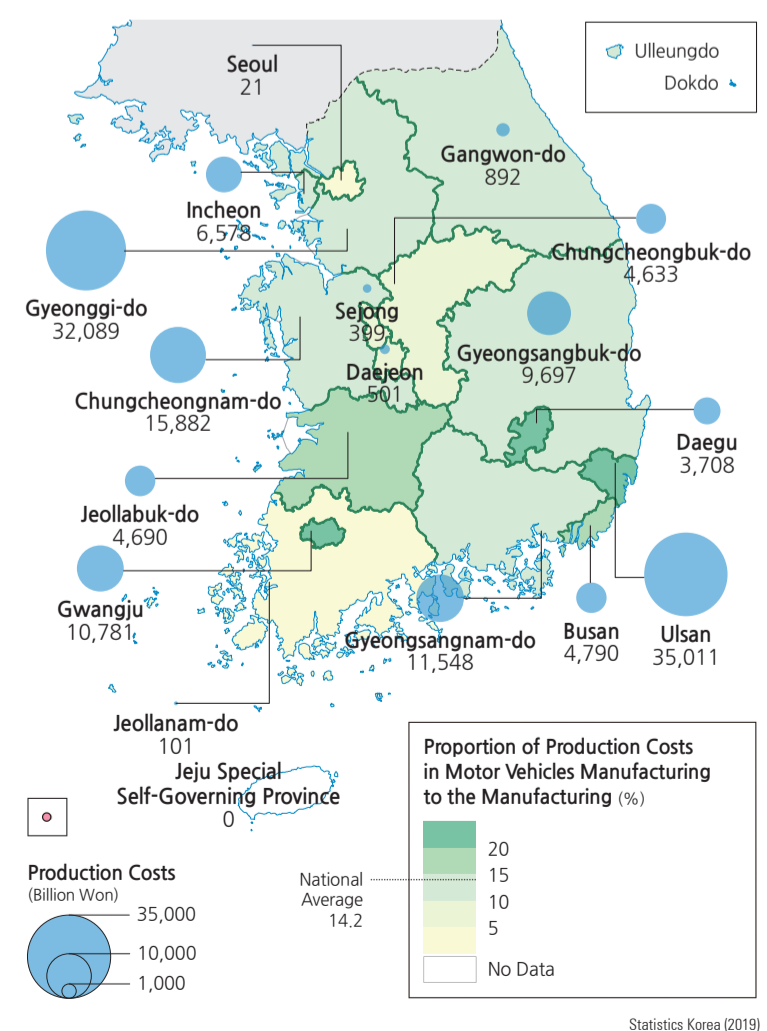
Number of Employees in Motor Vehicles Manufacturing (2019)



by descending order were Gyeonggi-do, Ulsan, Chungcheongnam-do, Gyeongsangnam-do, and Gwangju. Both the number of workers and value added for the manufacture of motor vehicles ranked by descending order were Gyeonggi-do, Ulsan, Chungcheongnam-do, Gyeongsangnam-do, and Gyeongsangbuk-do. The production costs for the manufacture of motor vehicles ranked by descending order were Ulsan, Gyeonggi-do, Chungcheongnam-do, Gyeongsangnam-do, and Gwangju.

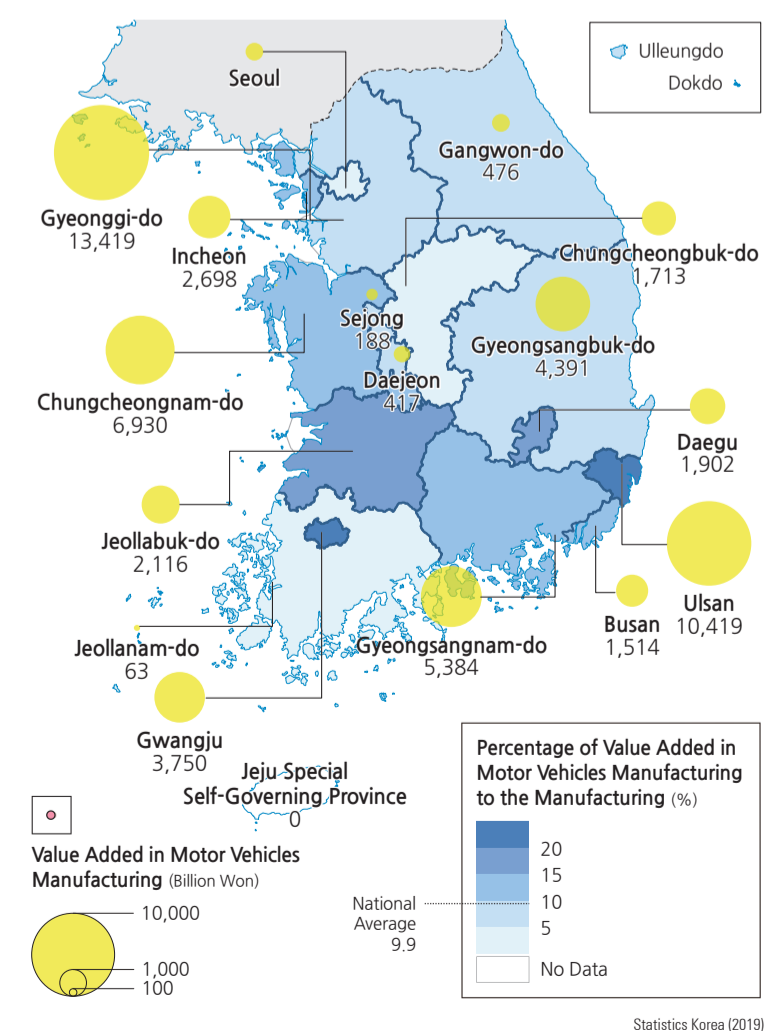
For the classification of manufacture of motor vehicles and engines for motor vehicles are (in descending order) in Gyeonggi-do, Chungcheongnam-do, Jeollanam-do, and Gyeongsangnam-do.

Production Costs in Motor Vehicles Manufacturing (2019)

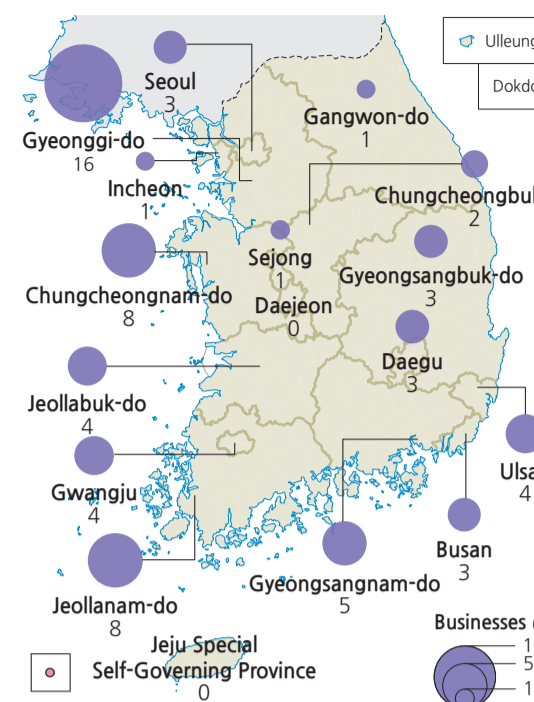


The highest concentrations of manufacturing motor vehicle frames and manufacturing of trailers and semi-trailers are (in descending order) in Gyeonggi-do, Jeollabuk-do, Chungcheongbuk-do, and Gyeongsangnam-do. The highest concentrations of manufacturing of parts and accessories for motor vehicles (new products) are (in descending order) in Gyeonggi-do, Gyeongsangnam-do, Gyeongsangbuk-do, and Chungcheongnam-do. The highest concentrations of manufacturing of parts and accessories for motor vehicles (remanufacturing products) are (in descending order) in Gyeonggi-do, Gyeongsangnam-do, Daegu, and Chungcheongnam-do.

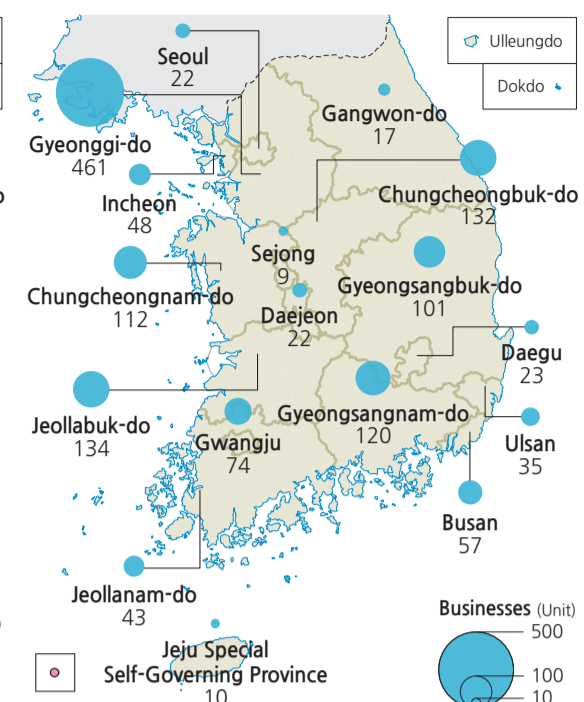
Value Added in Motor Vehicles Manufacturing (2019)



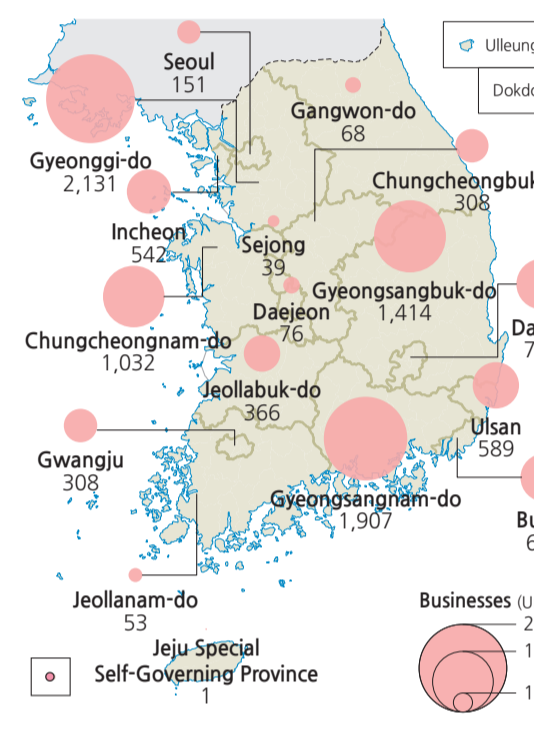
Manufacture of Motor Vehicles and Engines for Motor Vehicles



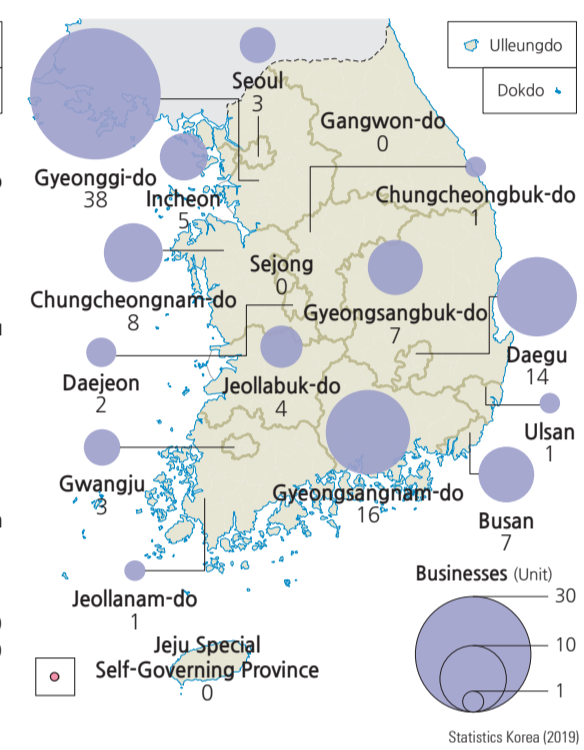
Manufacture of Bodies for Motor Vehicles; Manufacture of Trailers and Semi-Trailers



Manufacture of Parts and Accessories for Motor Vehicles (New Products)

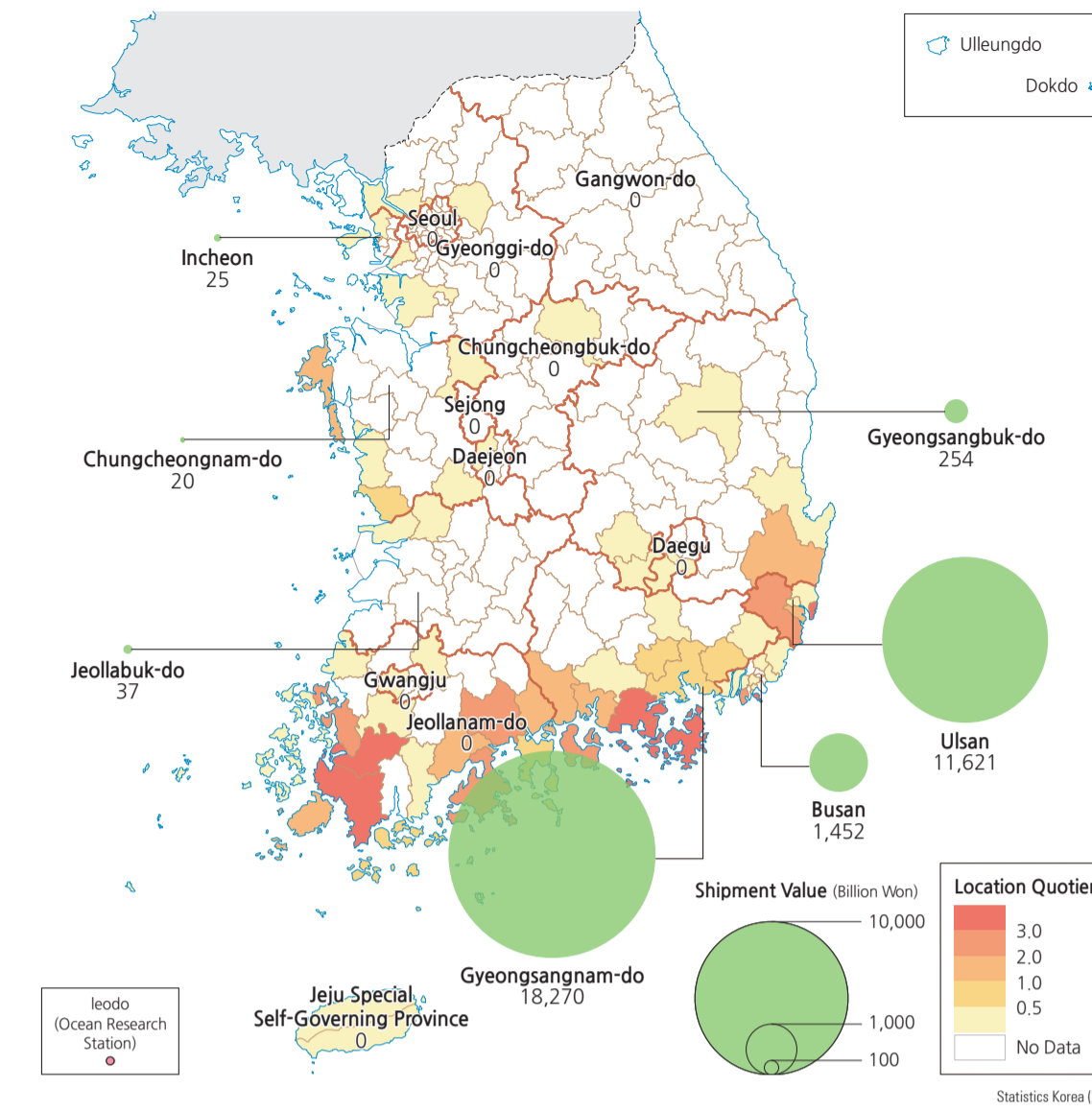


Manufacture of Parts and Accessories for Motor Vehicles (Remanufacturing Products)



Shipbuilding Industry and General Purpose Machinery Manufacturing

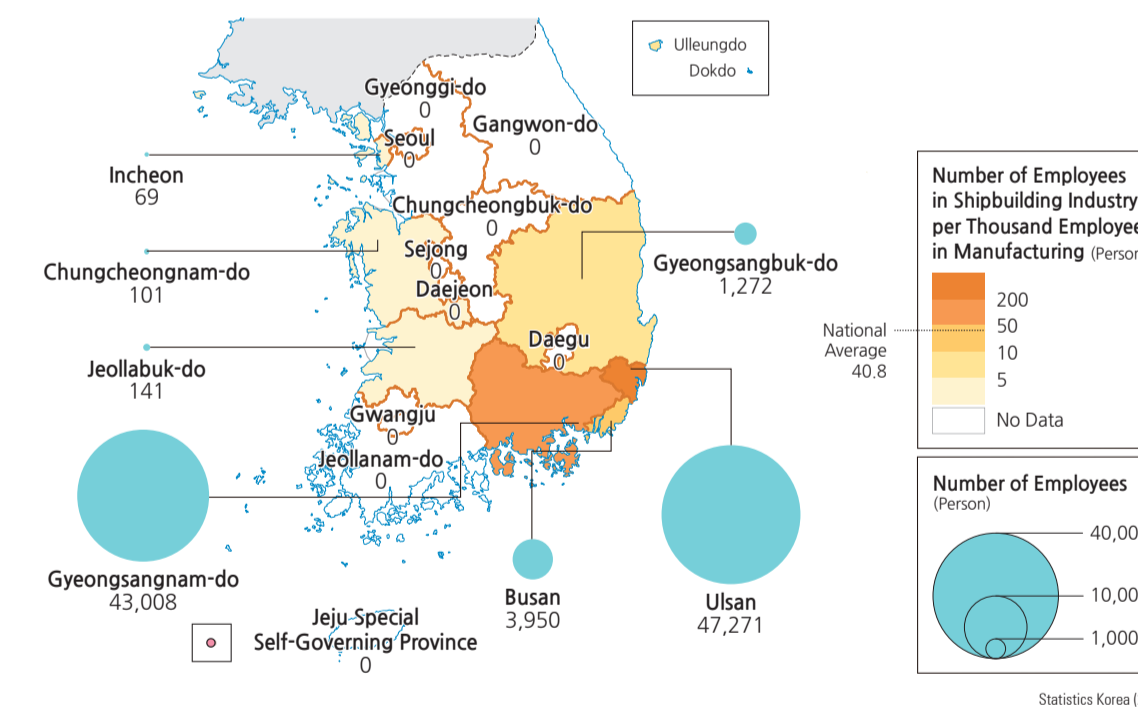
Shipbuilding Industry (2019)



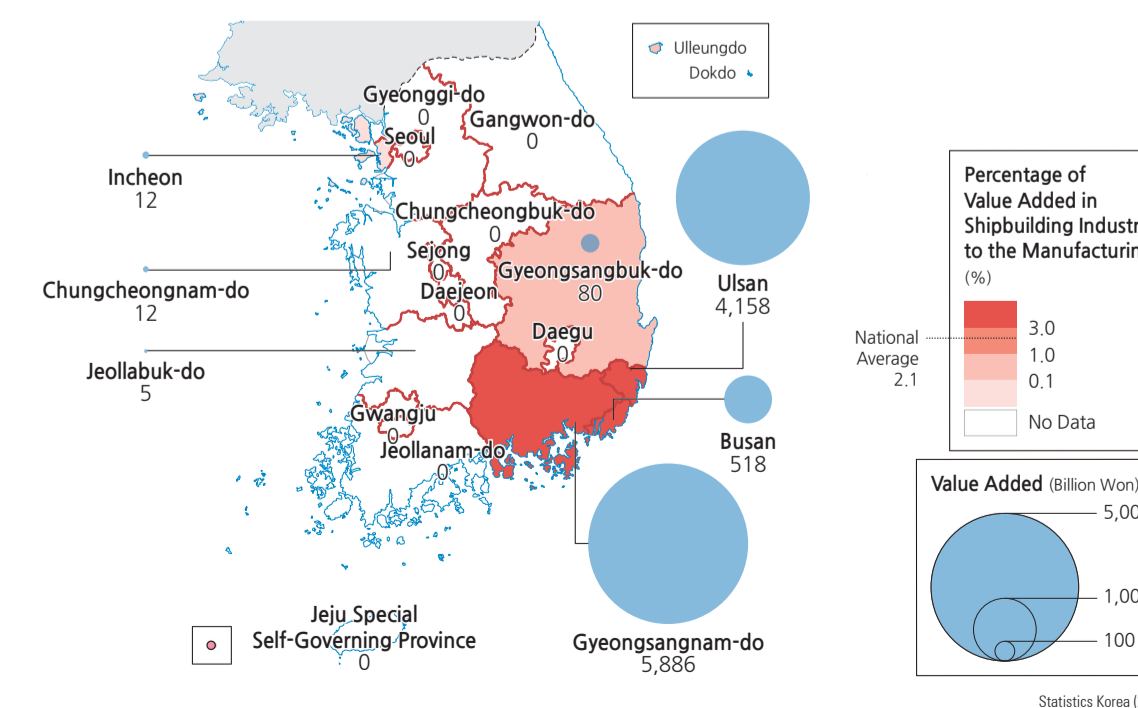
In the 10th Korean Standard Industrial Classification (KSIC), the shipbuilding industry is listed as the “Building of ships and boats.” The location quotients for the shipbuilding industry ranked by descending order were Geogje-si, Dong-gu in Ulsan, Yeongam-gun, Goseong-gun (in Gyeongsangnam-do), Hean-am-gun, Yeongdo-gu in Busan, Tongyeong-si, Mokpo-si; at the -si/-do area levels, the shipbuilding industry is mainly concentrated in Gyeongsangnam-do, Ulsan, and Busan. The top two shipbuilding regions indicate a relatively high level of the location quotient (over 30), suggesting that the shipbuilding industry is very unevenly distributed. The number of workers for the shipbuilding industry ranked by descending order were Ulsan, Gyeongsangnam-do, and Busan. The value added for the shipbuilding industry ranked by descending order were Gyeongsangnam-do, Ulsan, and Busan.

In the 10th Korean Standard Industrial Classification (KSIC), general purpose machinery manufacturing is listed as “Manufacture of general purpose machinery,” including “Manufacture of internal combustion

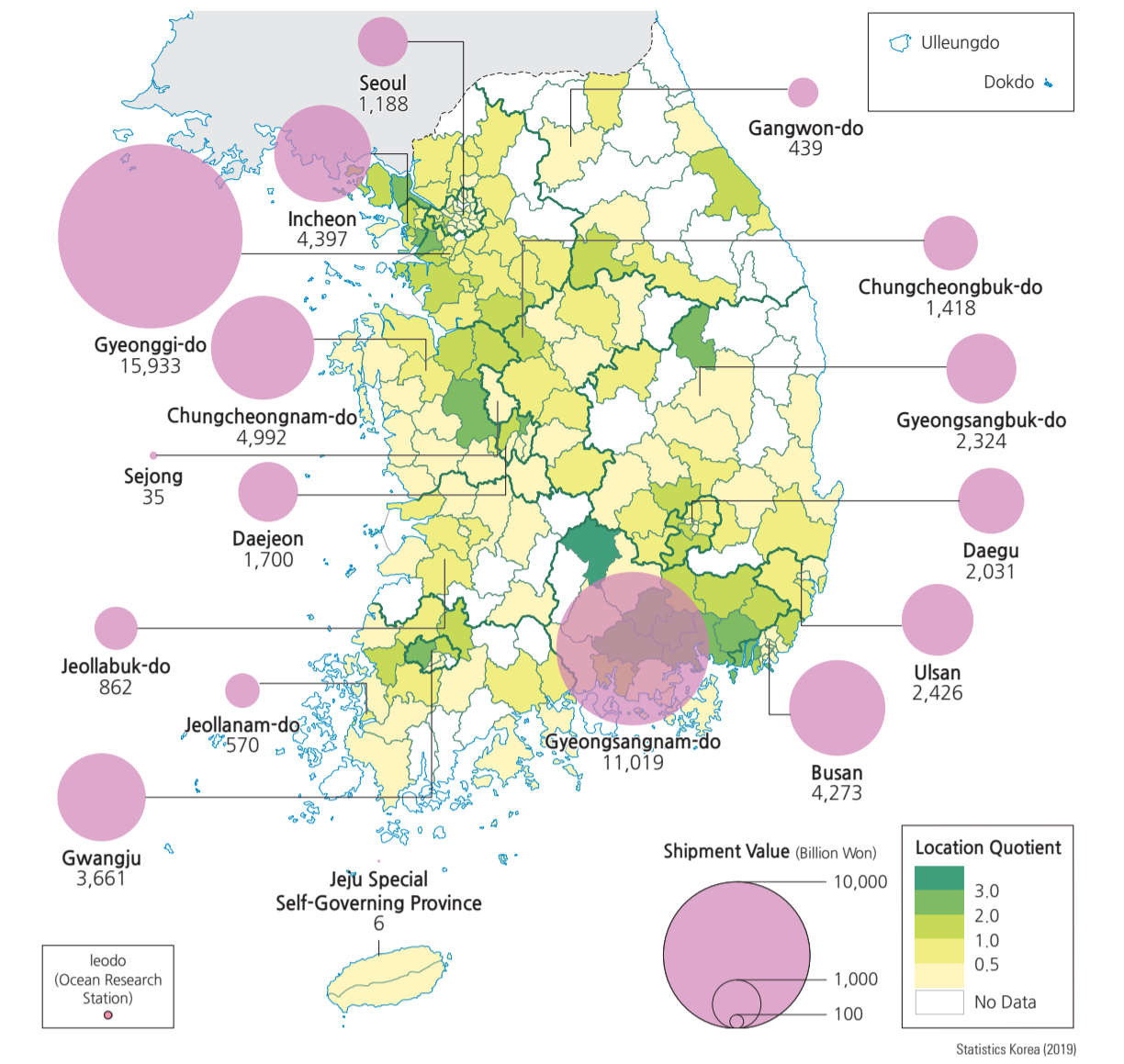
Number of Employees in Shipbuilding Industry (2019)



Value Added in Shipbuilding Industry (2019)

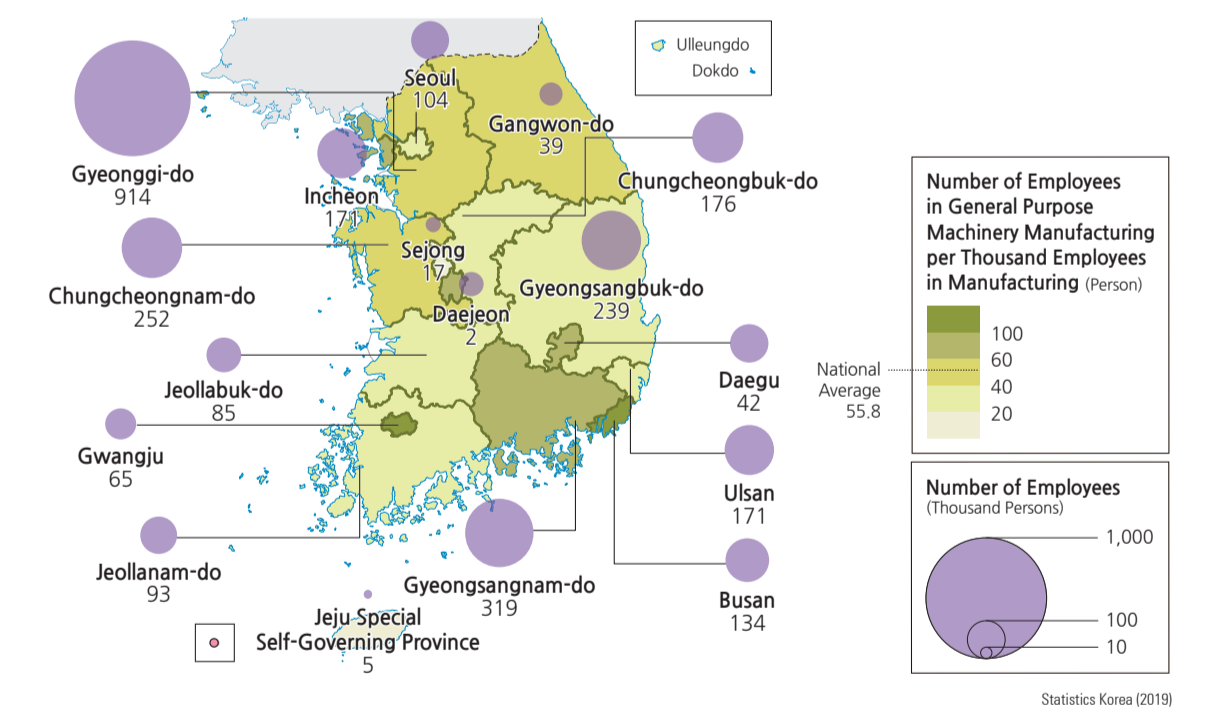


General Purpose Machinery Manufacturing (2019)

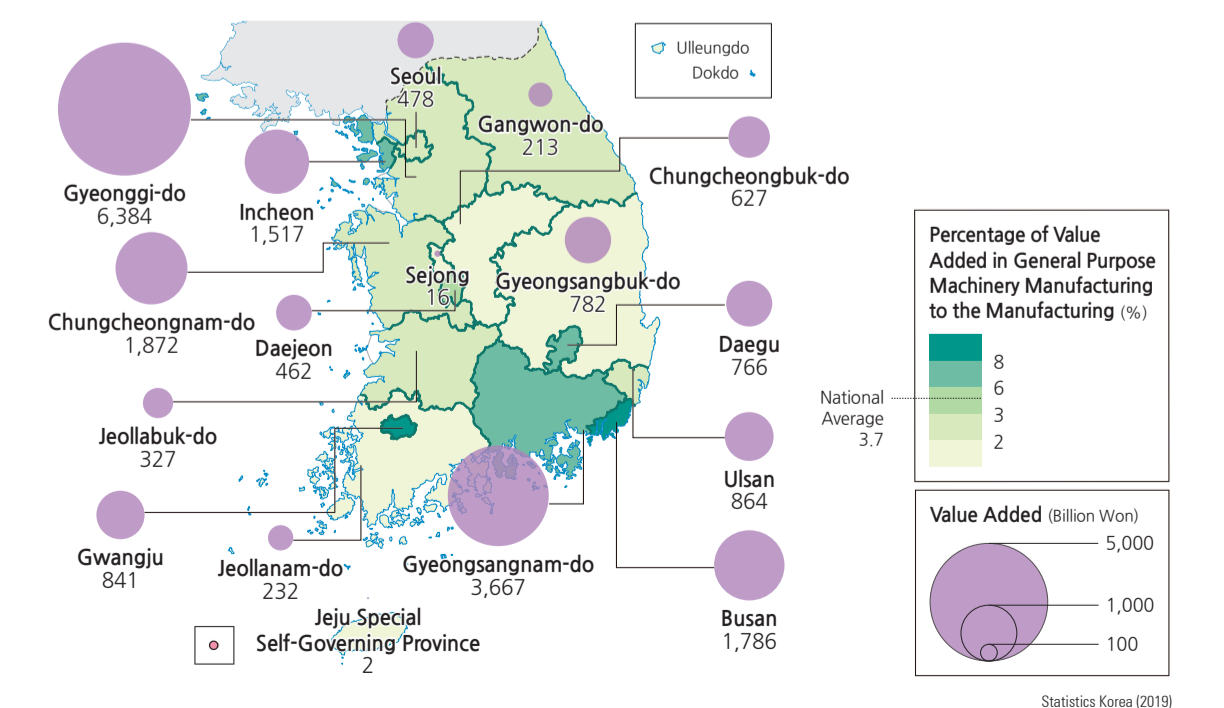


piston engines and turbines, except aircraft, vehicle and cycle propulsion engines” and “Manufacture of fluid power equipment.” The location quotients for general purpose machinery manufacturing ranked by descending order were Geochang-gun, Gangseo-gu in Busan, Yeongju-si, Haman-gun, Jinju-si, Uiryeong-gun, Gwangsan-gu in Gwangju, and Changwon-si; at the -si/-do area levels, general purpose machinery manufacturing is mainly concentrated in Gyeonggi-do, Gyeongsangnam-do, Chungcheongnam-do, Incheon, and Busan. The number of workers for general purpose machinery manufacturing ranked by descending order were Gyeonggi-do, Gyeongsangnam-do, Chungcheongnam-do, Gyeongsangbuk-do, and Chungcheongbuk-do. The value added for general purpose machinery manufacturing ranked by descending order were Gyeonggi-do, Gyeongsangnam-do, Chungcheongnam-do, Busan, Incheon, and Ulsan.

Number of Employees in General Purpose Machinery Manufacturing (2019)

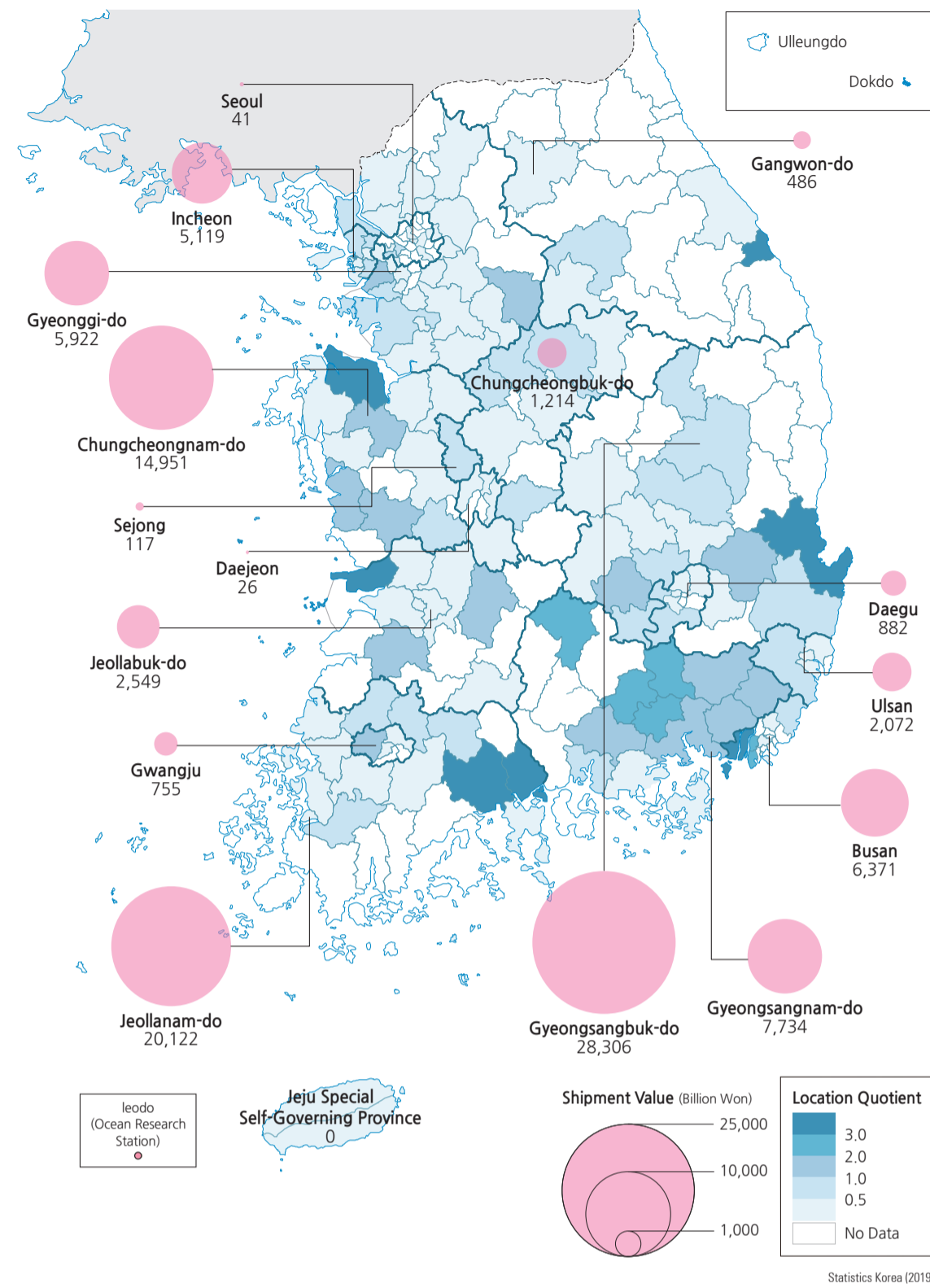


Value Added in General Purpose Machinery Manufacturing (2019)

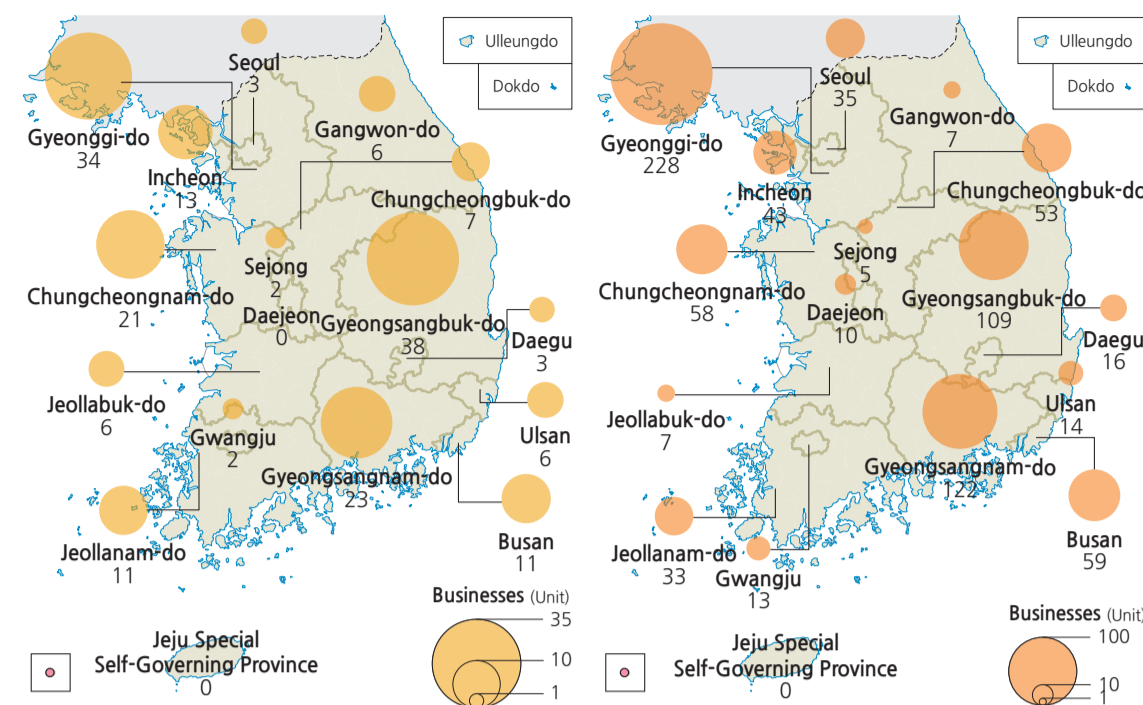


Steel Industry

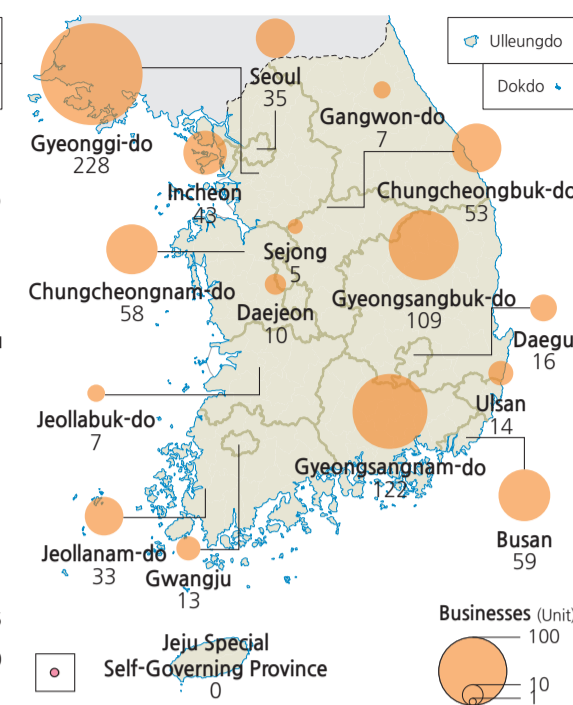
Steel Industry (2019)



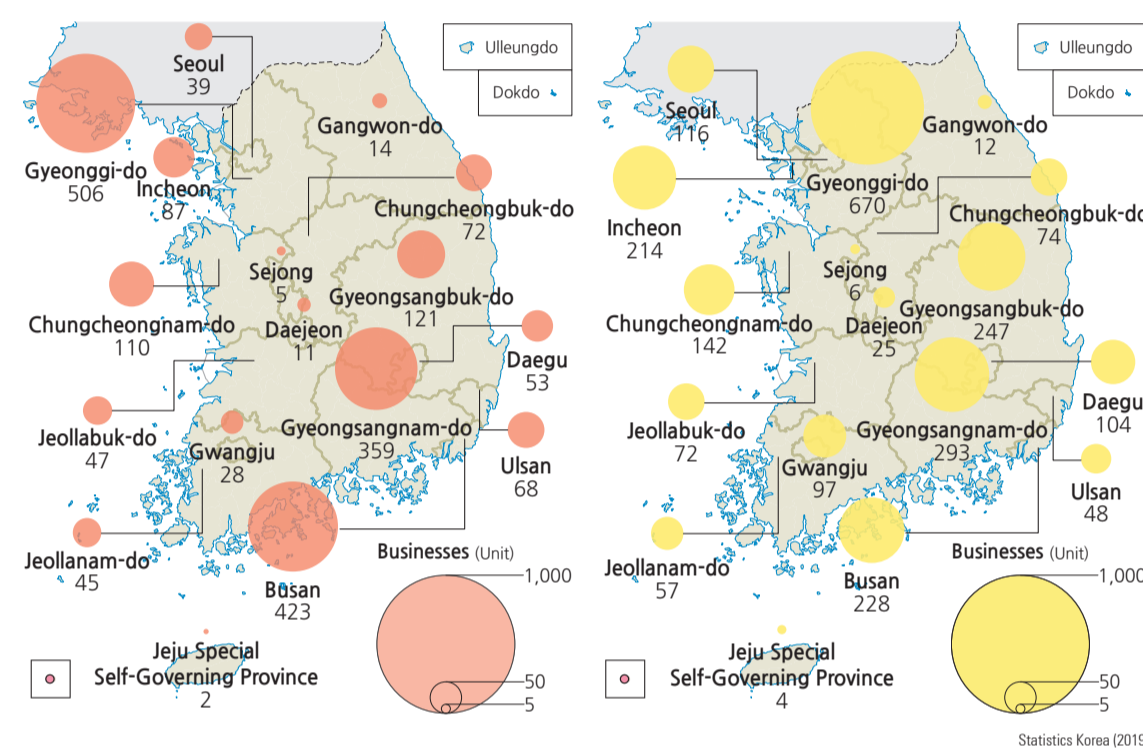
Manufacture of Basic Iron, Steel and Ferro-alloys



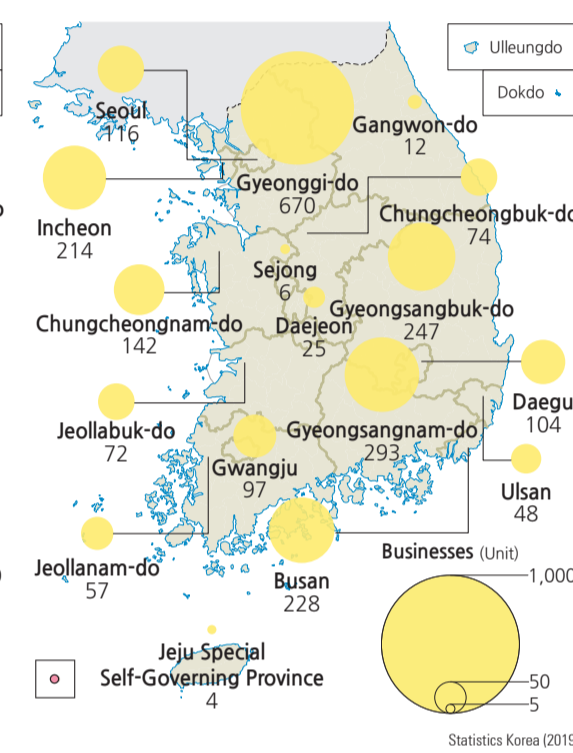
Manufacture of Steel Products by Rolling, Extrusion and Drawing



Manufacture of Pipes, Tubes and Hollow Profiles, of Iron or Steel



Manufacture of Other Basic Iron and Steel

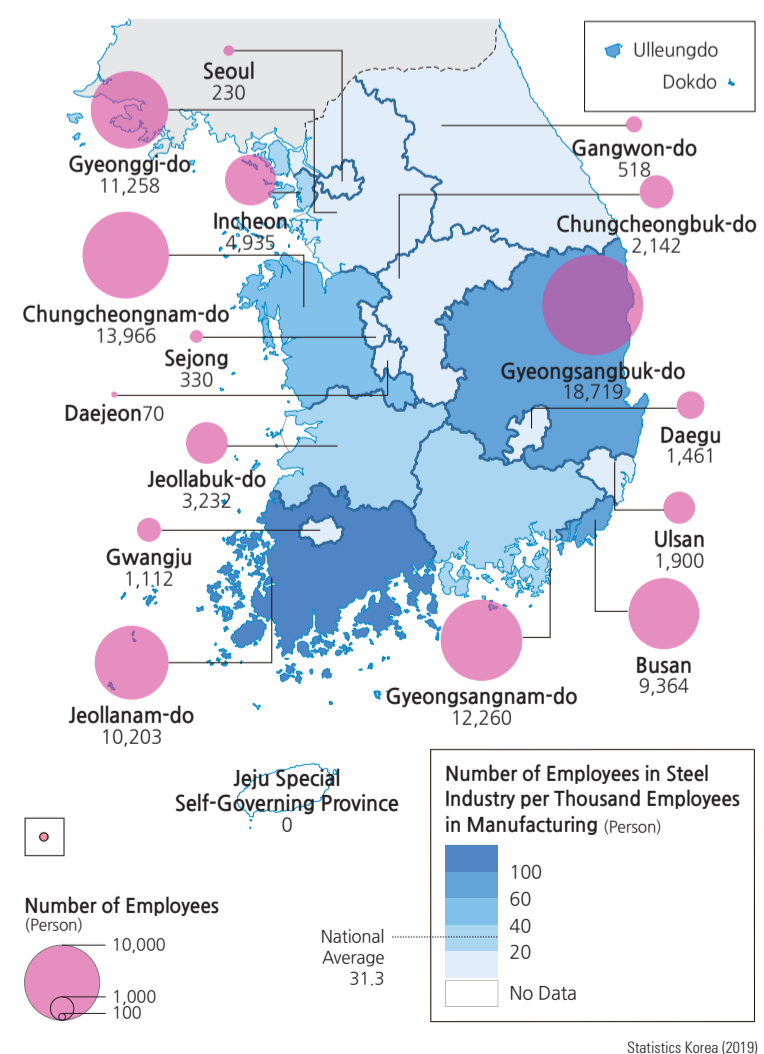


In the 10th Korean Standard Industrial Classification (KSIC), the steel industry is listed as "Manufacture of basic iron and steel," including "Manufacture of basic iron, steel, and ferro-alloys," "Manufacture of steel products by rolling, extrusion and drawing," "Manufacture of pipes, tubes and hollow profiles, of iron or steel," and "Manufacture of other basic iron and steel." The location quotients for the steel industry ranked by descending order were Gwangyang-si, Pohang-si, Dangjin-si, Dong-gu in Incheon, Suncheon-si, Gunsan-si, Donheo-si, and Gangseo-gu in Busan. The shipment values for the steel industry ranked by descending order were Gyeongsangbuk-do, Jeollanam-do, Chungcheongnam-do,

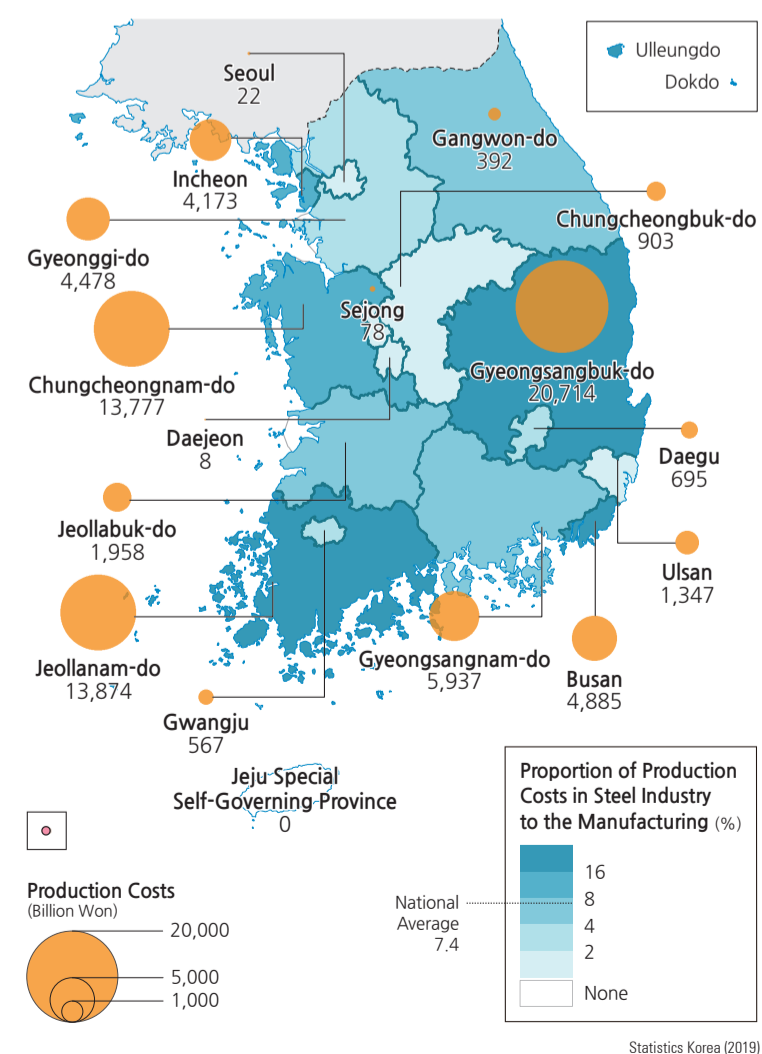
Gyeongsangnam-do, and Busan. The number of workers for the steel industry ranked by descending order were Gyeongsangbuk-do, Chungcheongnam-do, Gyeongsangnam-do, Gyeonggi-do, Jeollanam-do. The production costs for the steel industry ranked by descending order were Gyeongsangbuk-do, Jeollanam-do, Chungcheongnam-do, Gyeongsangnam-do, and Busan. The value added for the steel industry ranked by descending order were Gyeongsangbuk-do, Jeollanam-do, Gyeongsangnam-do, Busan, and Gyeonggi-do.

For the steel industry by classification, the highest concentrations of manufacture of basic iron, steel, and ferro-alloys are (in descending order) in Gyeongsangbuk-do, Gyeonggi-do, Gyeongsangnam-do, Chungcheongnam-do, and Incheon. The highest concentrations of manufacture of steel products by rolling, extrusion, and drawing are (in descending order) in Gyeonggi-do, Gyeongsangnam-do, Gyeongsangbuk-do, Busan, and Chungcheongnam-do. The highest concentrations of manufacture of iron or steel are (in descending order) in Gyeonggi-do, Busan, Gyeongsangnam-do, Gyeongsangbuk-do, and Chungcheongnam-do. The highest concentrations of manufacture of other basic iron and steel are (in descending order) in Gyeonggi-do, Gyeongsangnam-do, Gyeongsangbuk-do, Busan, and Incheon.

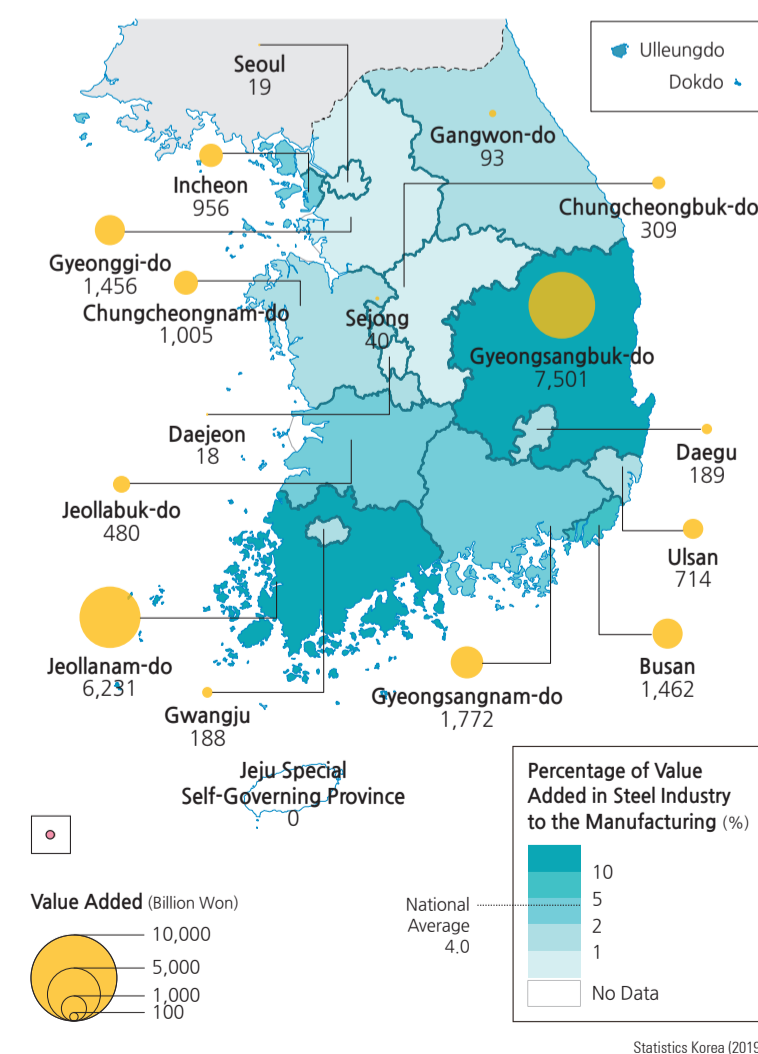
Number of Employees in Steel Industry (2019)



Production Costs in Steel Industry (2019)

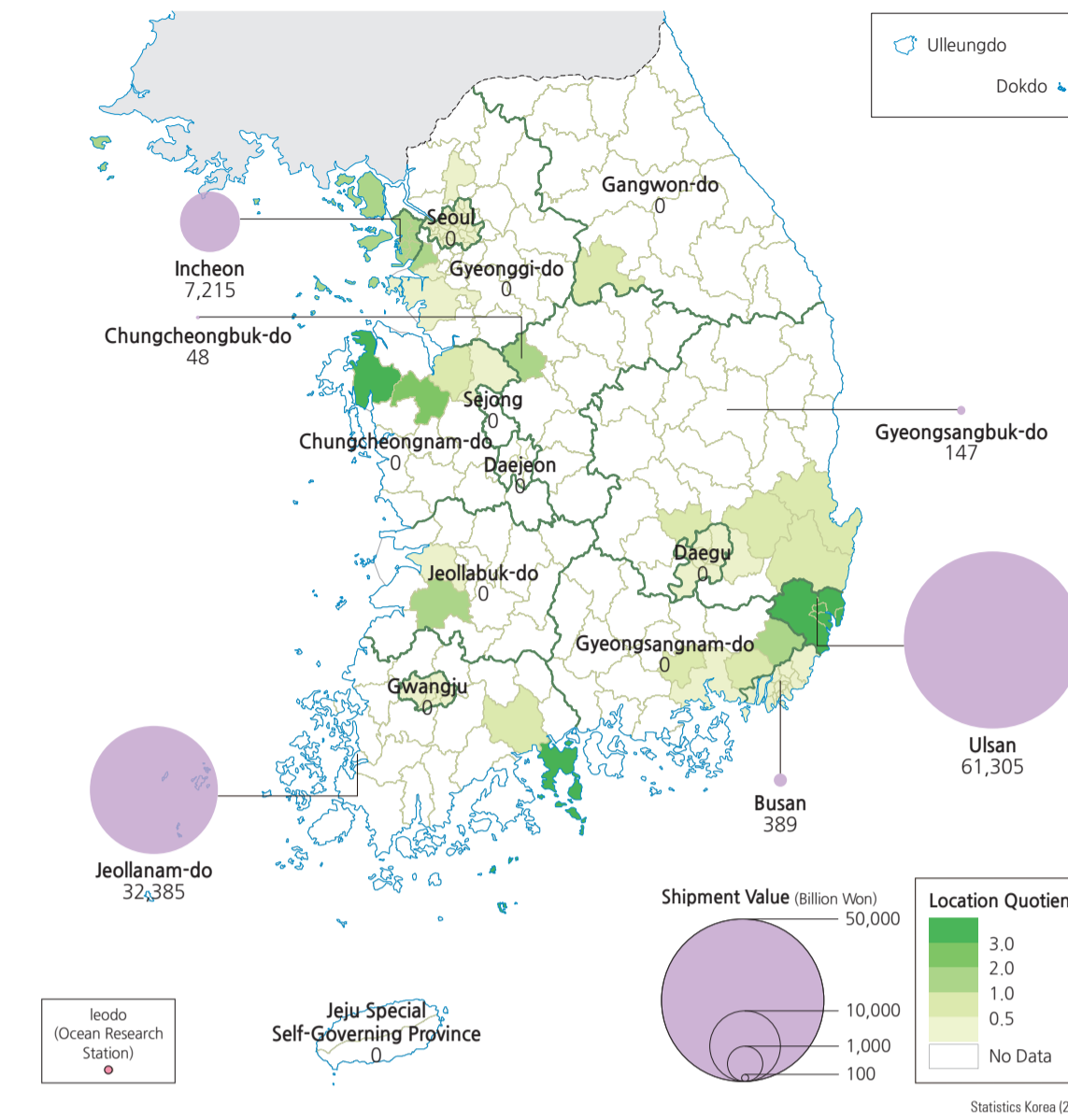


Value Added in Steel Industry (2019)



Oil Refining and Chemical Industry

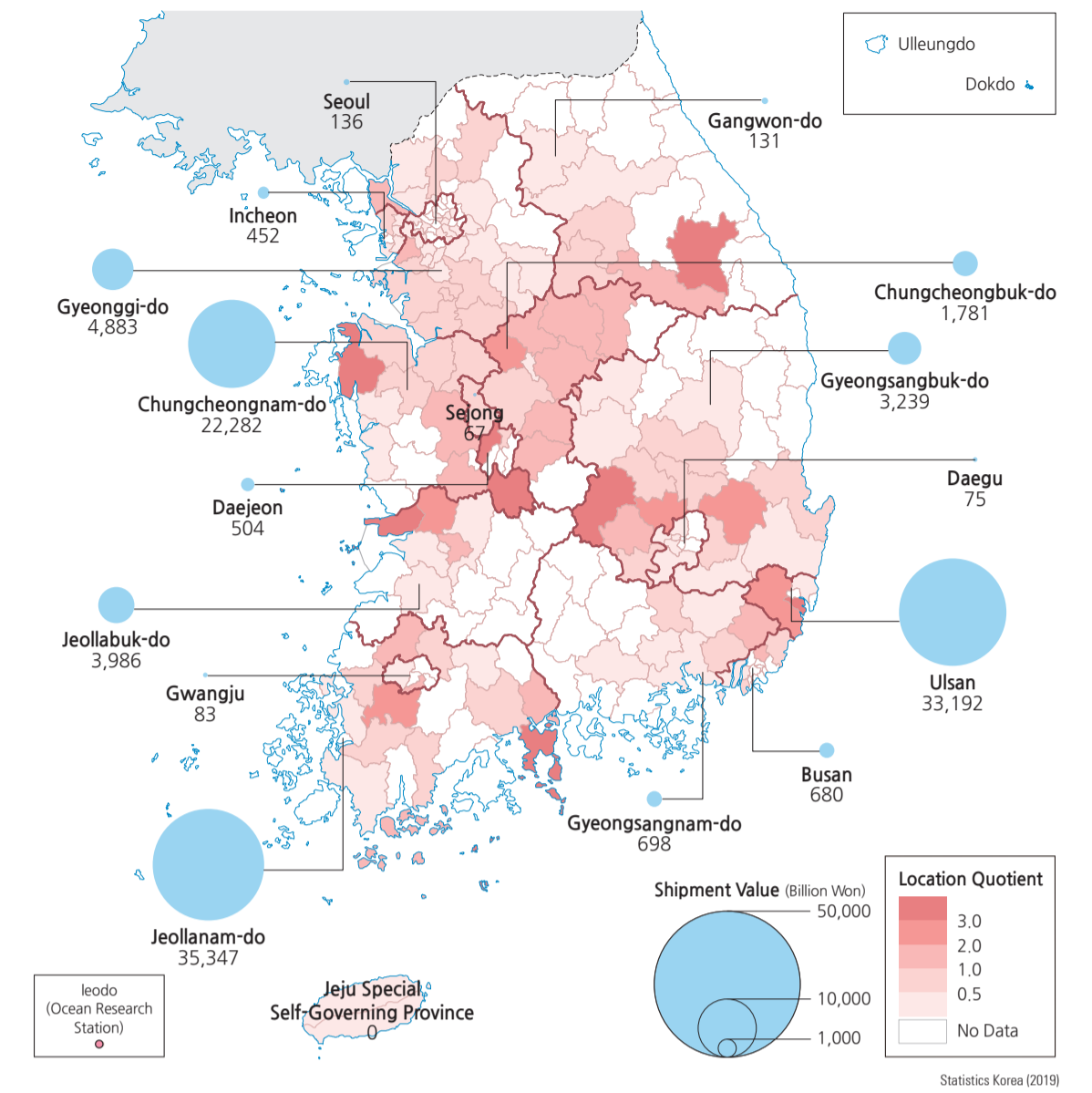
Oil Refining Industry (2019)



In the 10th Korean Standard Industrial Classification (KSIC), the oil refining industry is listed as "Manufacture of refined petroleum products." The location quotients for the oil refining industry ranked by descending order were Yeosu-si, Seosan-si, Ulsan, Yesan-gun, Yangsan-si; at the -si/-do area levels, the oil refining industry is mainly concentrated in Ulsan, Jeollanam-do, Incheon. The top two oil refining industry regions indicate a relatively high level of the location quotient (over 20), suggesting that the oil refining industry is very unevenly distributed. The number of workers for the oil refining industry ranked by descending order were Ulsan, Jeollanam-do, Incheon. The value added for the oil refining industry ranked by descending order were Jeollanam-do, Ulsan, Incheon.

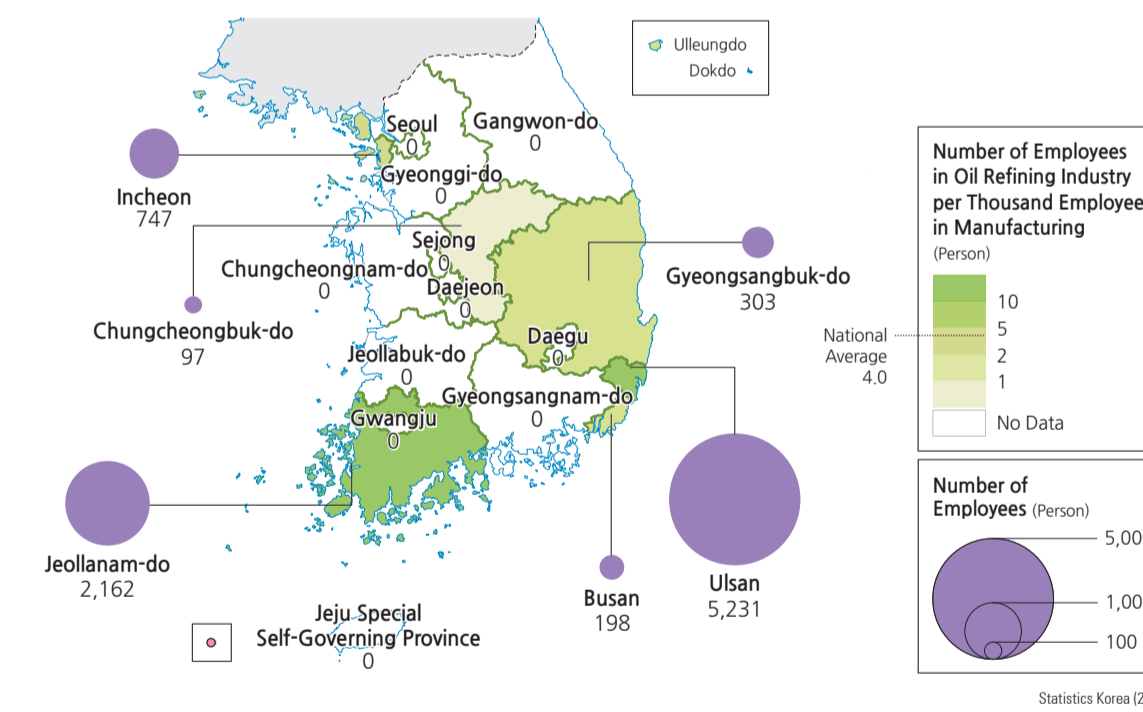
In the 10th Korean Standard Industrial Classification (KSIC), the chemical industry is listed as

Chemical Industry (2019)

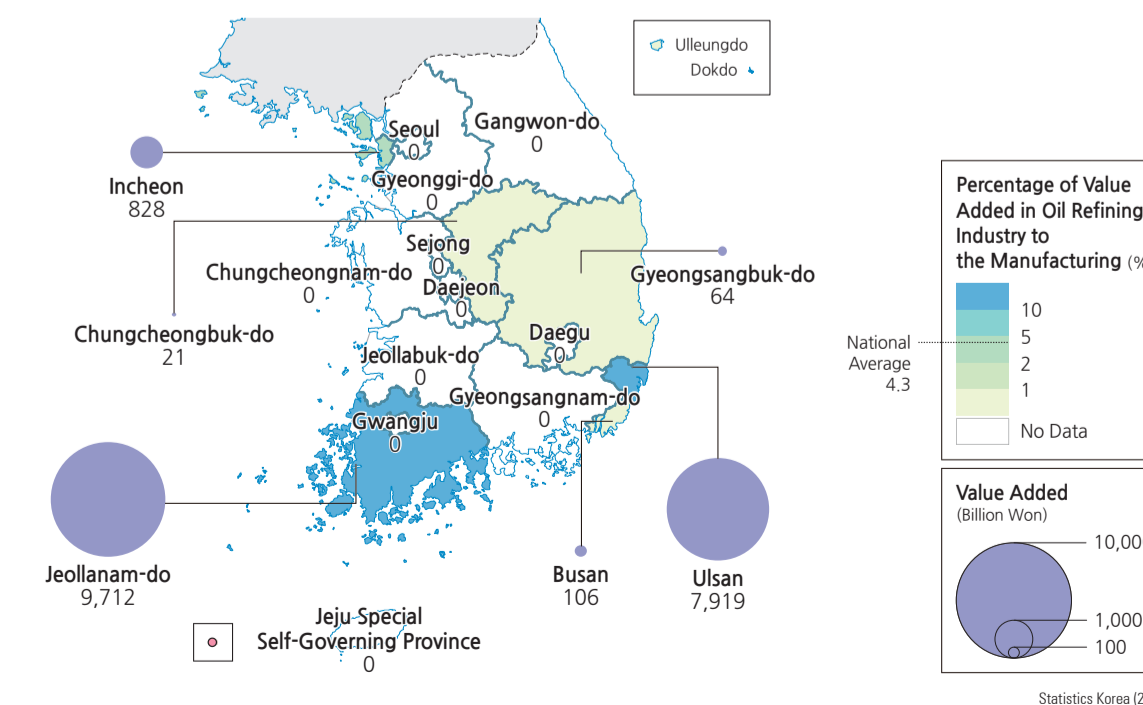


"Manufacture of basic chemicals" and "Manufacture of plastics and synthetic rubber in primary forms." The location quotients for the chemical industry ranked by descending order were Yeosu-si, Nam-gu in Ulsan, Seosan-si, Jeongseon-gun, Gunsan-si, Geumsan-gun, Yuseong-gu in Daejeon, and Gimcheon-si; at the -si/-do area levels, the chemical industry is mainly concentrated in Jeollanam-do, Ulsan, Chungcheongnam-do, Gyeonggi-do, Jeollabuk-do. The number of workers for the chemical industry ranked by descending order were Jeollanam-do, Ulsan, Gyeonggi-do, Chungcheongnam-do, and Gyeongsangbuk-do. The value added for the chemical industry ranked by descending order were Ulsan, Jeollanam-do, Chungcheongnam-do, Gyeonggi-do, and Jeollabuk-do.

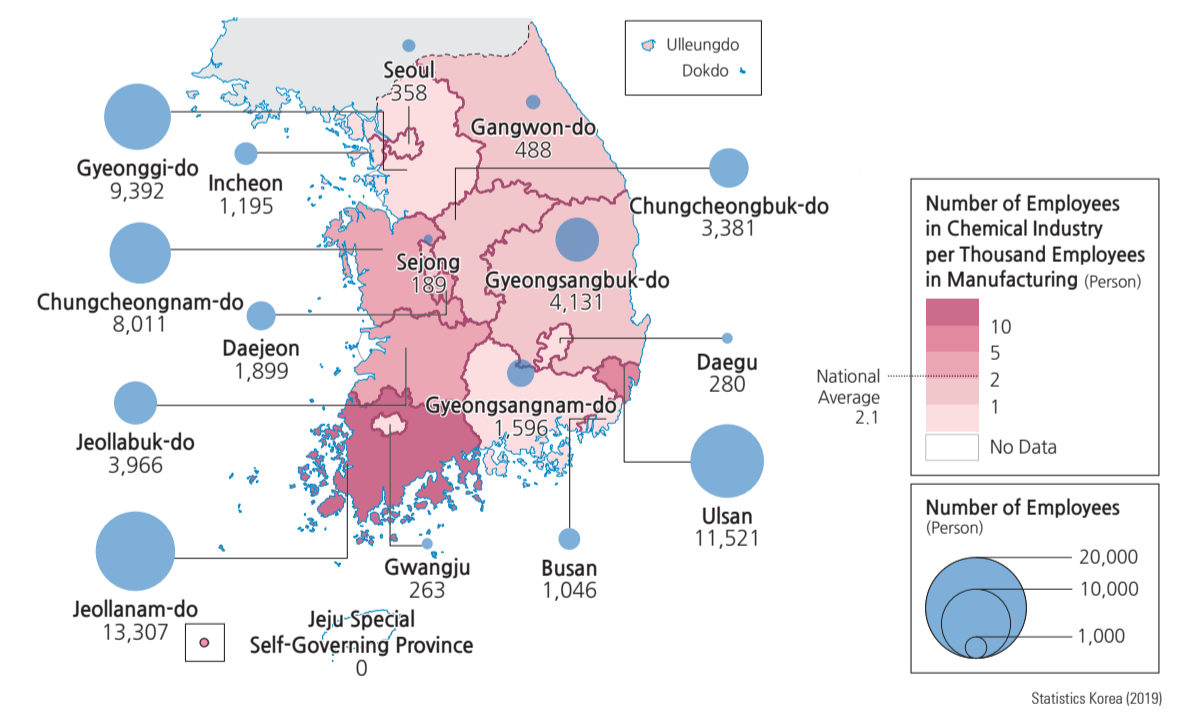
Number of Employees in Oil Refining Industry (2019)



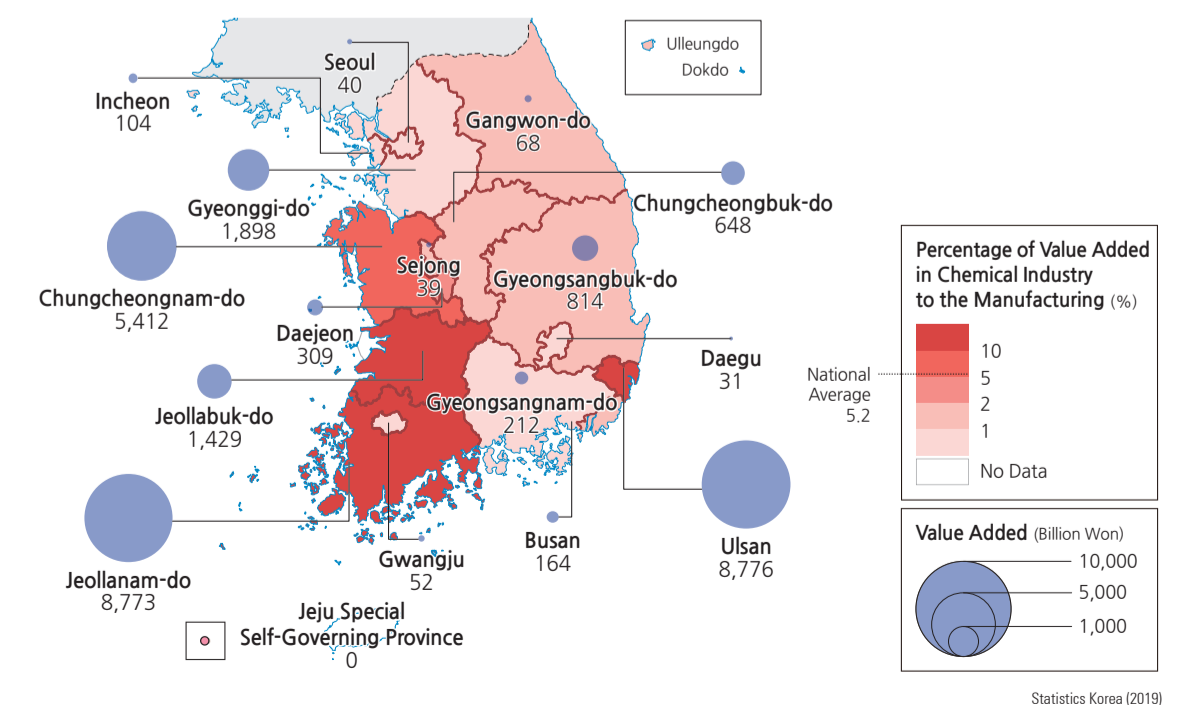
Value Added in Oil Refining Industry (2019)



Number of Employees in Chemical Industry (2019)

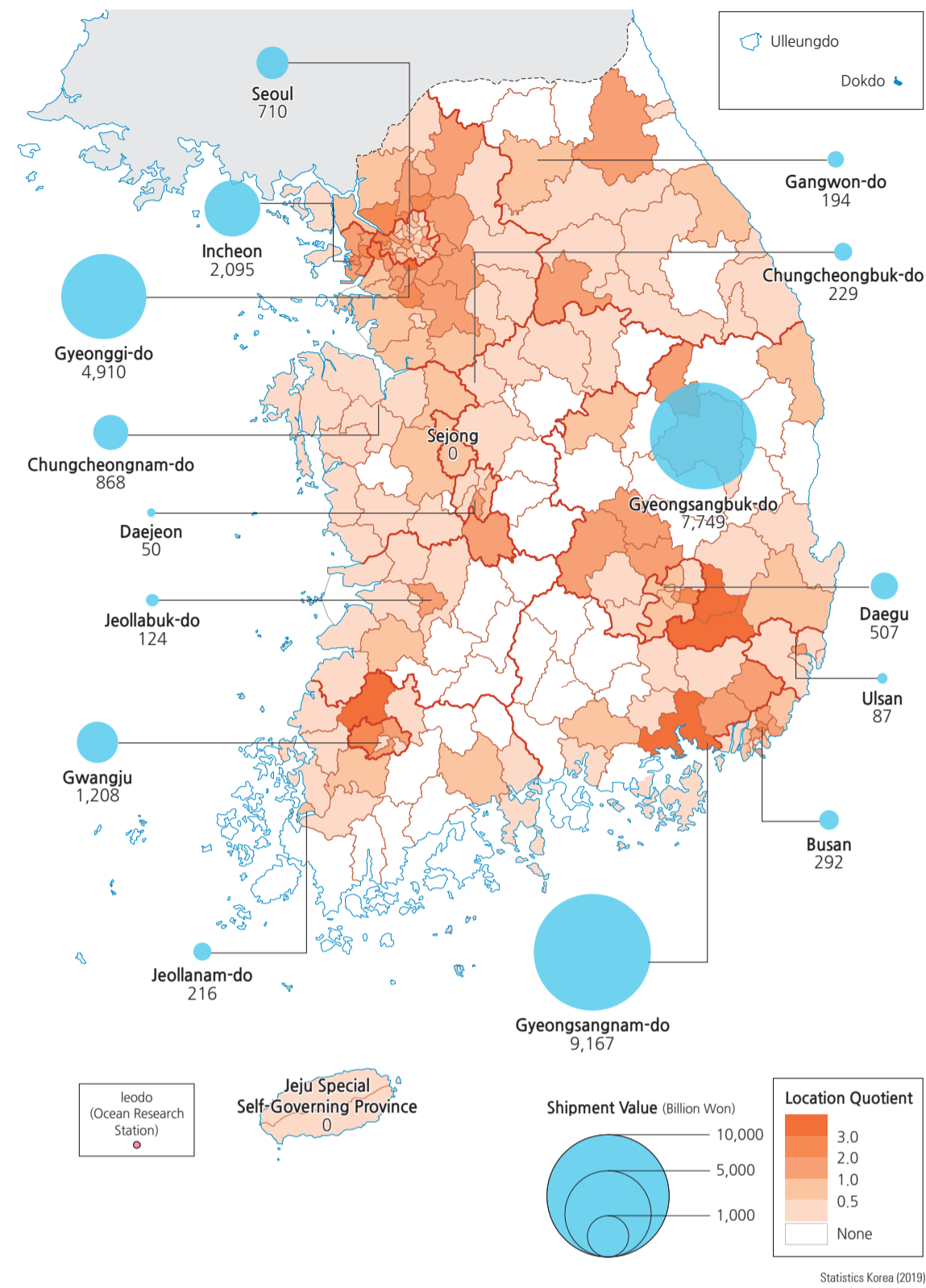


Value Added in Chemical Industry (2019)



Household Electric Appliances Industry

Household Electric Appliances Industry (2019)

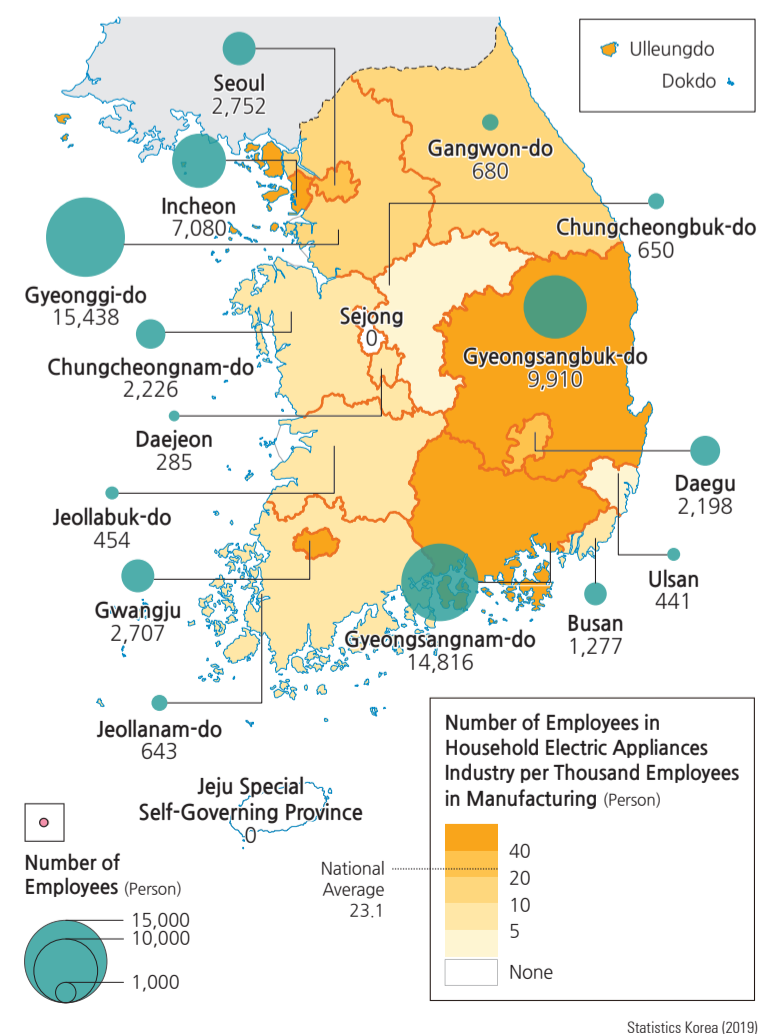


In the 10th Korean Standard Industrial Classification (KSIC), the household electric appliances industry is listed as "Manufacture of electronic video and audio equipment." "Manufacture of magnetic and optical medium," "Manufacture of electric tubes and bulbs and lighting equipment," and "Manufacture of domestic appliances." The location quotients for the household electric appliances industry ranked by descending order were Cheongdo-gun, Gwacheon-si, Changwon-si, Gyeongsan-si, and Jangseong-gun. The shipment values for the household electric appliances industry ranked by descending order were Gyeongsangnam-do, Gyeongsangbuk-do,

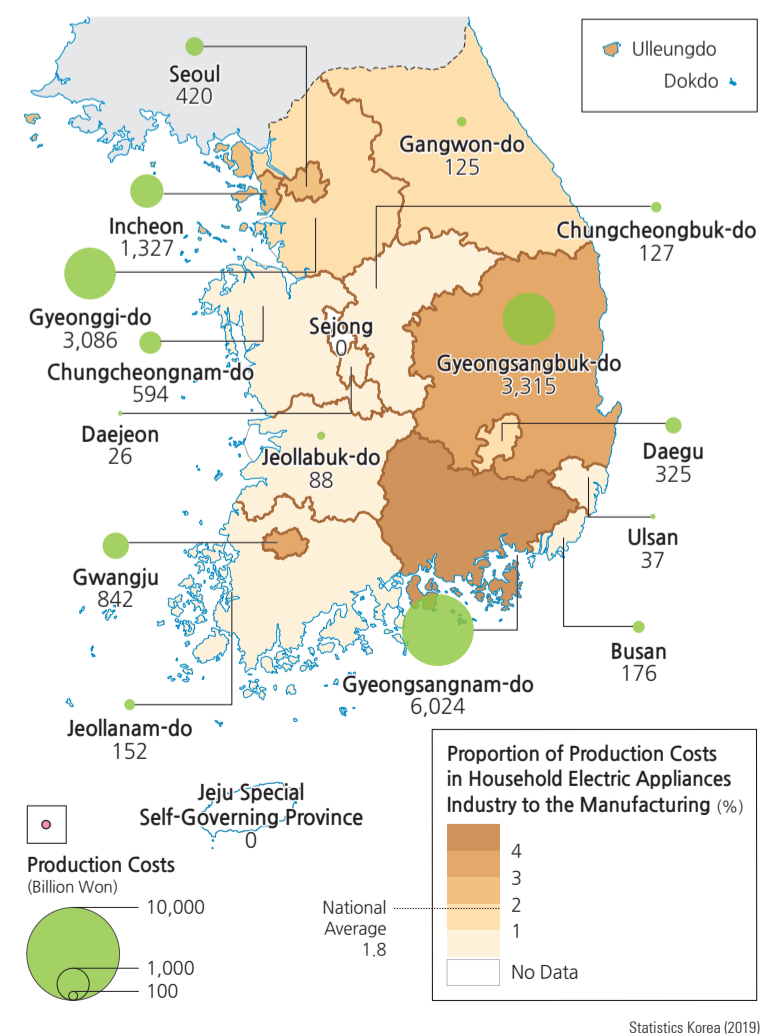
Gyeonggi-do, Incheon, and Gwangju. The number of workers and for household, electric appliances industry ranked by descending order were Gyeonggi-do, Gyeongsangnam-do, Gyeongsangbuk-do, Incheon, and Seoul. The production costs for the household electric appliances industry ranked by descending order were Gyeongsangnam-do, Gyeongsangbuk-do, Gyeonggi-do, Incheon, and Gwangju. The value added for the household electric appliances industry ranked by descending order were Gyeongsangbuk-do, Gyeongsangnam-do, Gyeonggi-do, Incheon, and Gwangju.

For the household electric appliances industry by classification,

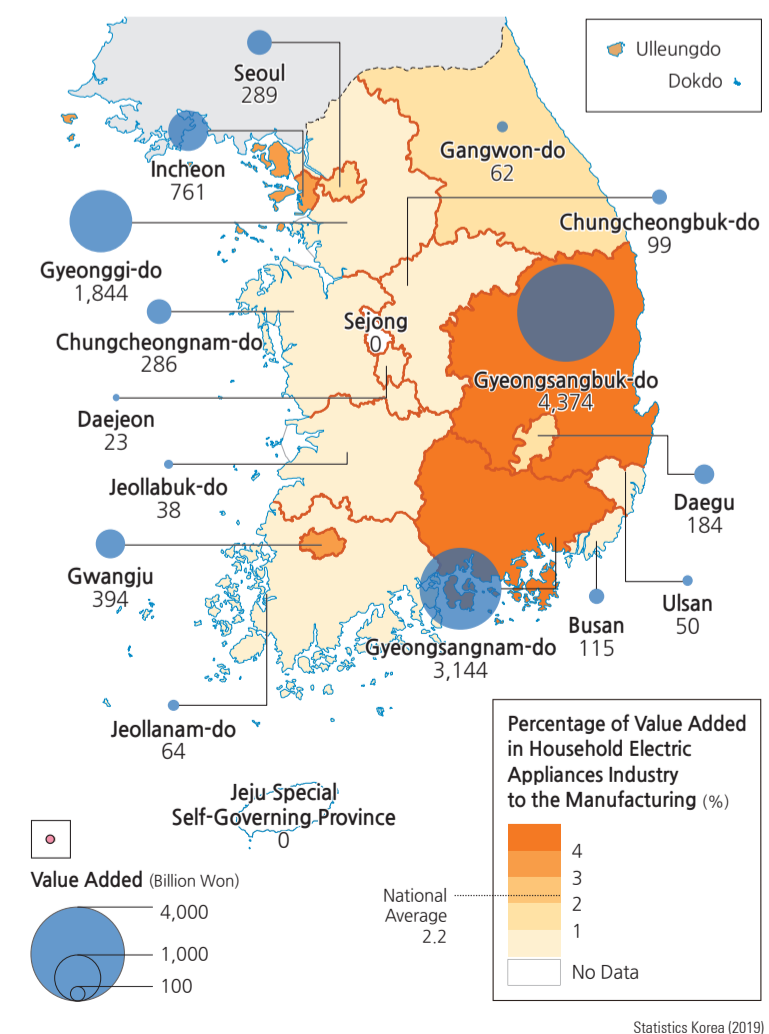
Number of Employees in Household Electric Appliances Industry (2019)



Production Costs in Household Electric Appliances Industry (2019)



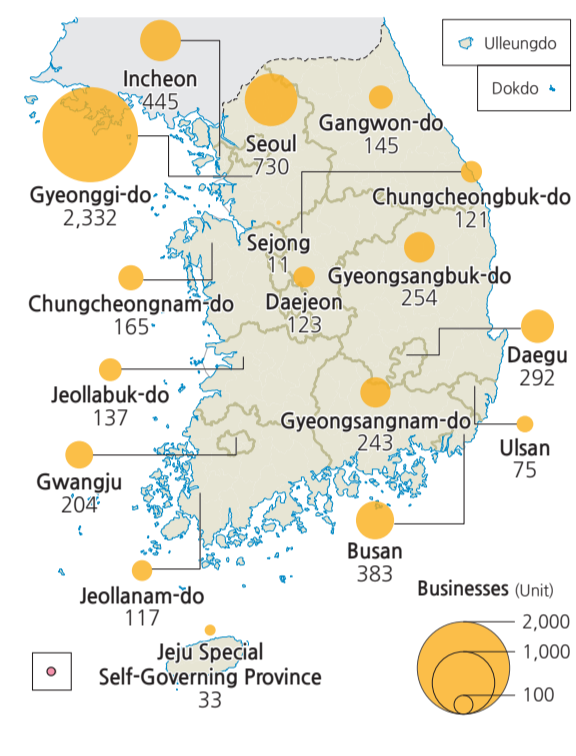
Value Added in Household Electric Appliances Industry (2019)



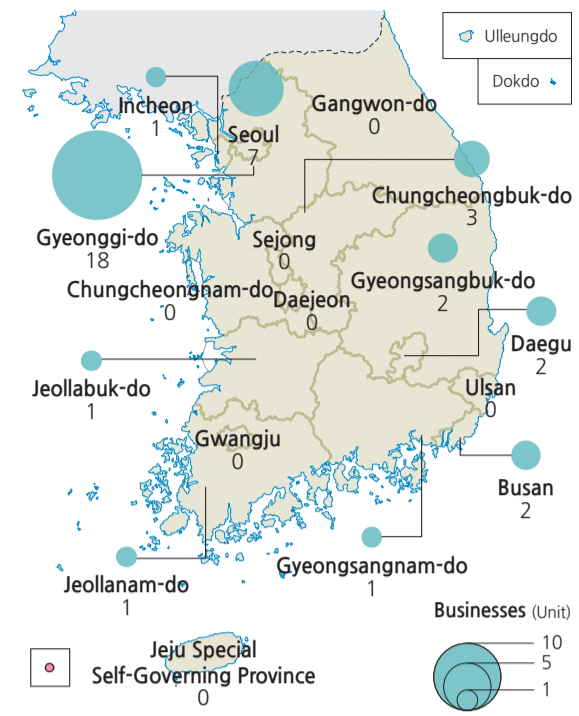
Manufacture of Electronic Video and Audio Equipment



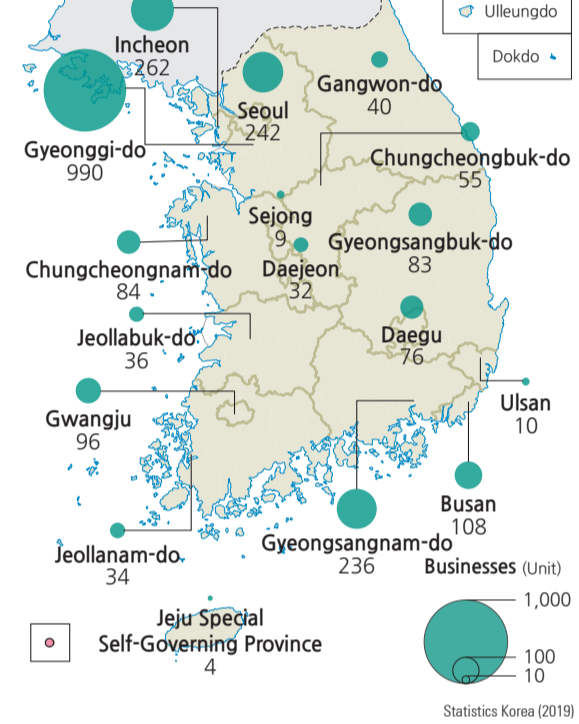
Manufacture of Electric Tubes and Bulbs and Lighting Equipment



Manufacture of Magnetic and Optical Medium

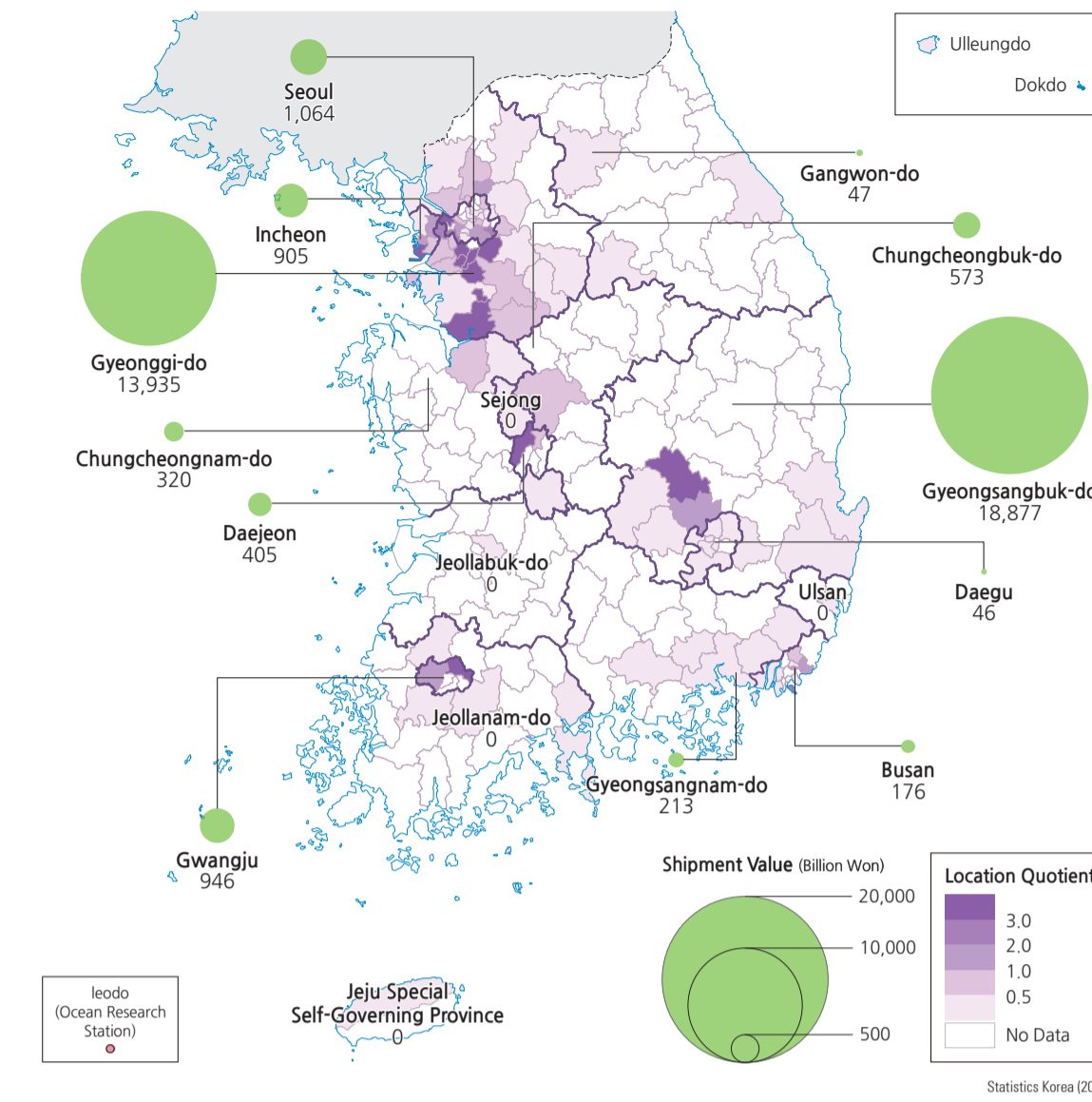


Manufacture of Domestic Appliances



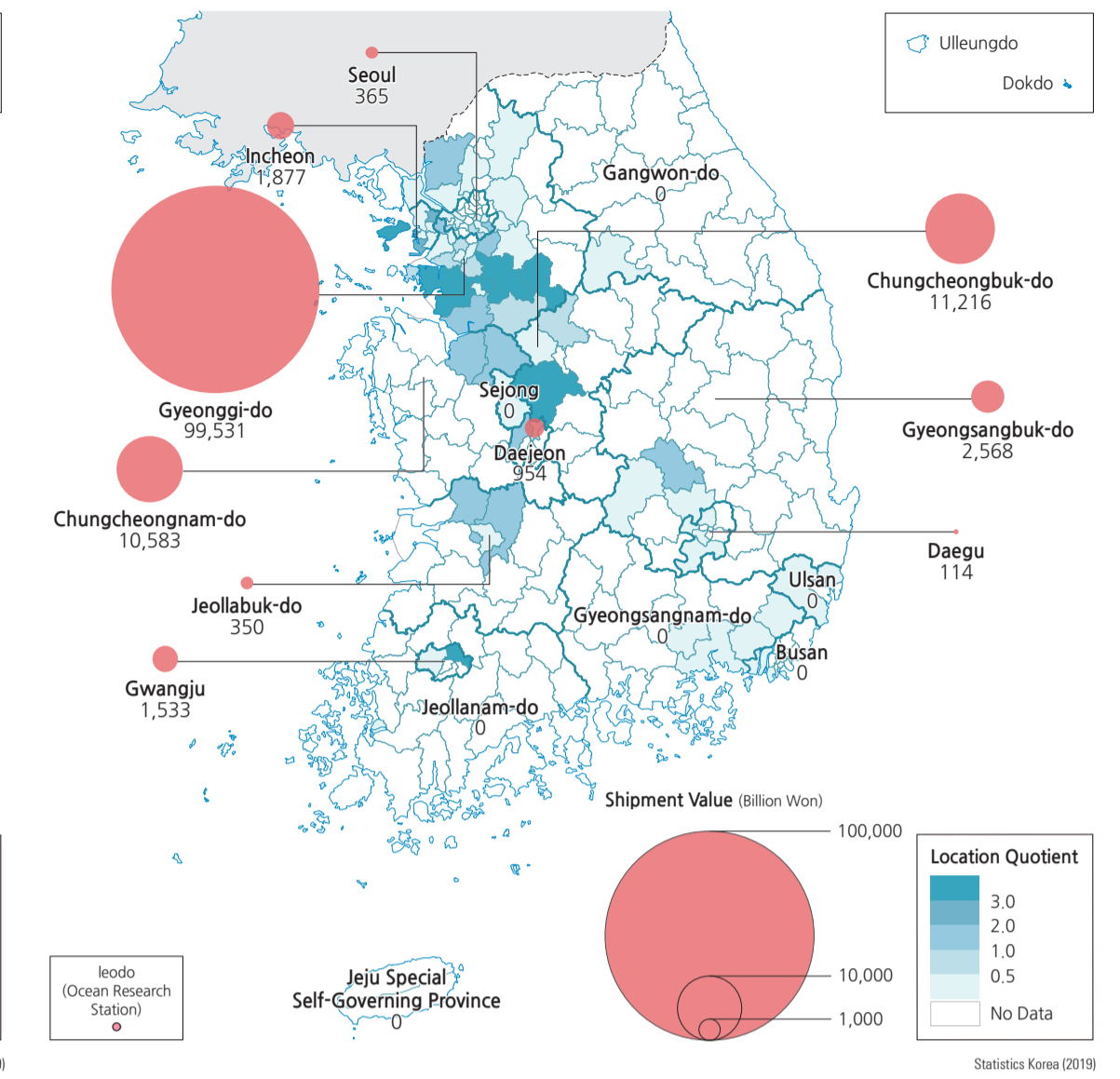
Communication and Broadcasting Apparatuses and Semiconductor Manufacturing

Communication and Broadcasting Apparatuses Manufacturing (2019)



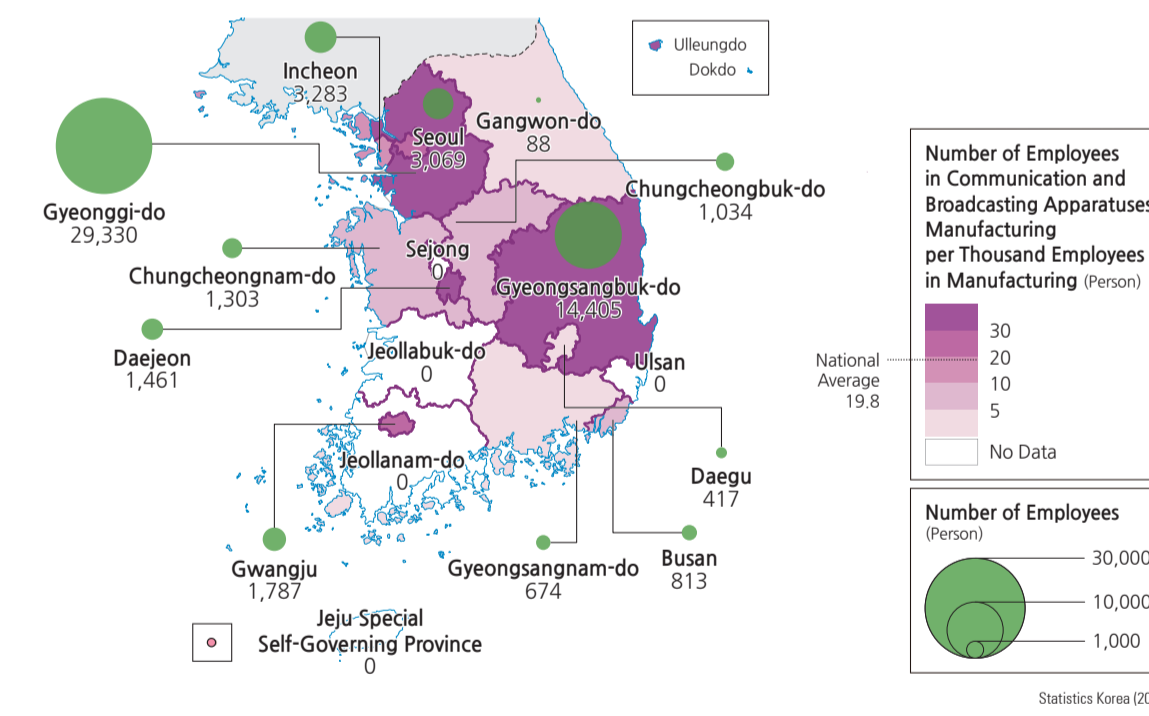
In the 10th Korean Standard Industrial Classification (KSIC), communication and broadcasting apparatuses manufacturing is listed as "Manufacture of communication and broadcasting apparatuses," including "Manufacture of wire communication apparatuses," and "Manufacture of broadcasting and wireless communication apparatuses." The location quotients for communication and broadcasting apparatuses manufacturing ranked by descending order were Suwon-si, Gumi-si, Seongnam-si, Anyang-si, Gangseo-gu in Seoul, Pyeongtaek-si, and Yuseong-gu in Daejeon; at the -si/-do area levels, communication and broadcasting apparatuses manufacturing is mainly concentrated in Gyeongsangbuk-do, Gyeonggi-do, Seoul, Gwangju, and Incheon. The number of workers for communication and broadcasting apparatuses manufacturing ranked by descending order were Gyeonggi-do, Gyeongsangbuk-do, Incheon, Seoul, and Gwangju. The value added for communication and broadcasting apparatuses manufacturing ranked by descending order were Gyeongsangbuk-do, Gyeonggi-do, Seoul,

Semiconductor Manufacturing (2019)

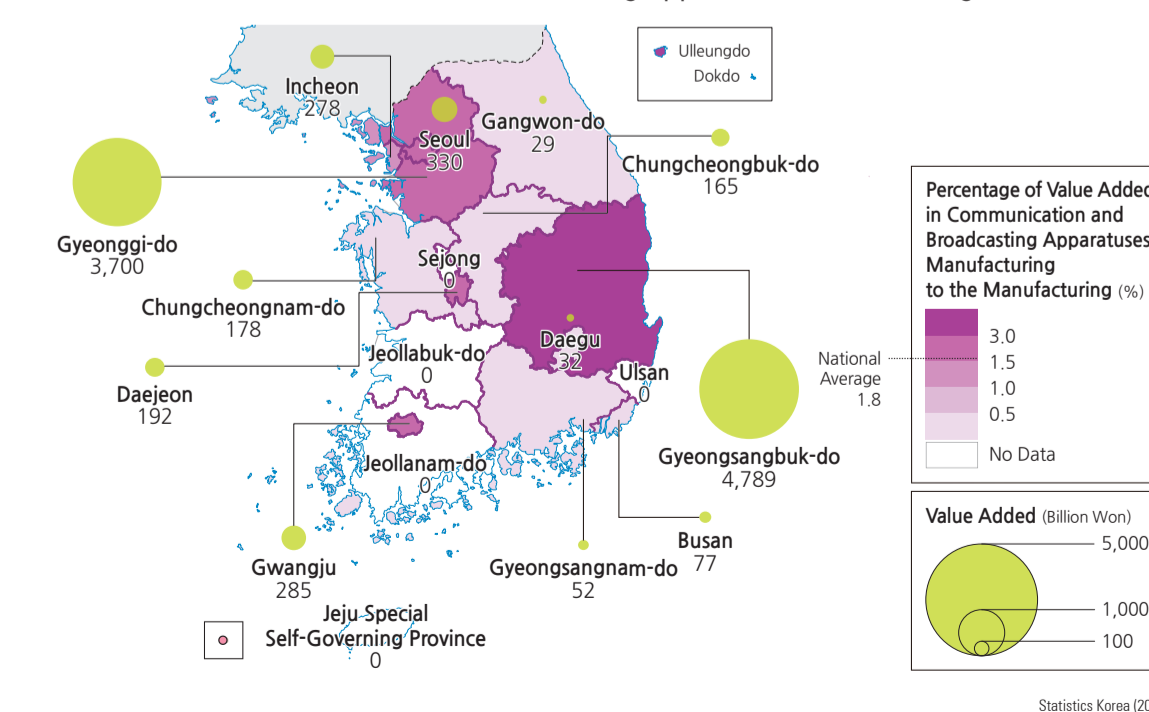


Gwangju, and Incheon. In the 10th Korean Standard Industrial Classification (KSIC), semiconductor manufacturing is listed as "Manufacture of semiconductor," including "Manufacture of electronic integrated circuits," and "Manufacture of diodes, transistors, and similar semiconductor devices." The location quotients for semiconductor manufacturing ranked by descending order were Icheon-si, Jung-gu in Incheon, Yongin-si, Buk-gu in Gwangju, Hwaseong-si, and Cheongju-si; at the -si/-do area levels, semiconductor manufacturing is mainly concentrated in Gyeonggi-do, Chungcheongbuk-do, Chungcheongnam-do, Gyeongsangbuk-do, and Incheon. The number of workers for semiconductor manufacturing ranked by descending order were Gyeonggi-do, Chungcheongbuk-do, Chungcheongnam-do, Incheon, and Gyeongsangbuk-do. The value added for semiconductor manufacturing ranked by descending order were Gyeonggi-do, Chungcheongbuk-do, Chungcheongnam-do, Gyeongsangbuk-do, and Gwangju.

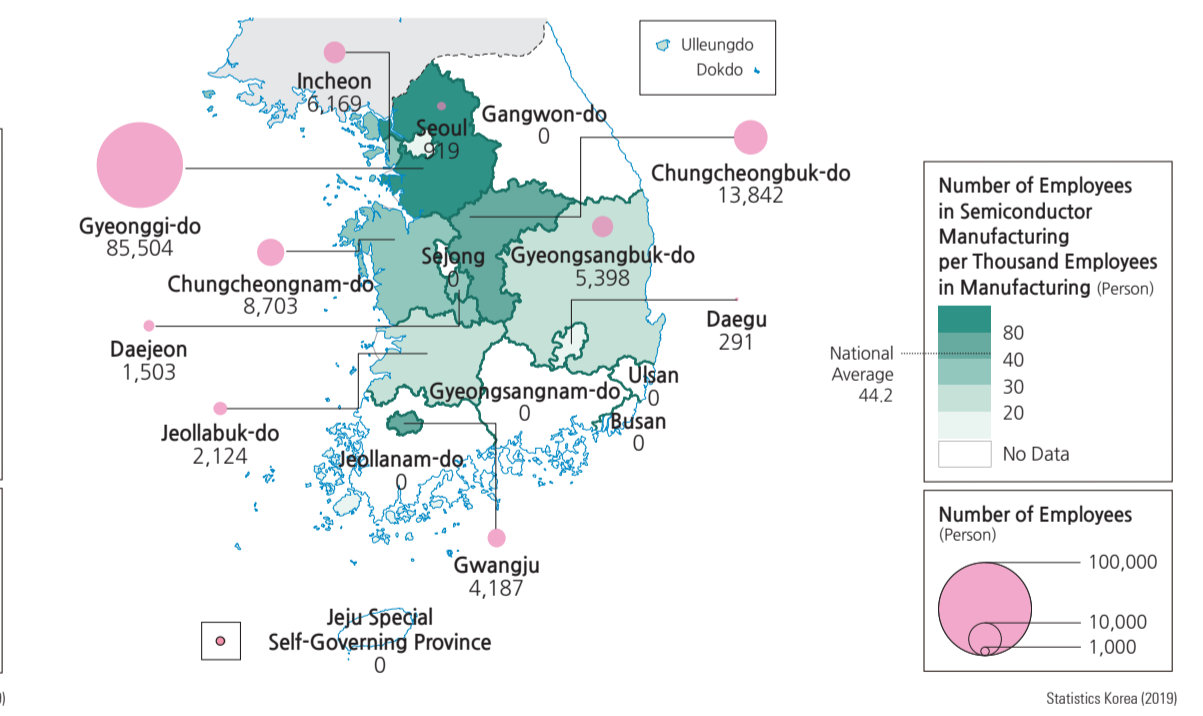
Number of Employees in Communication and Broadcasting Apparatuses Manufacturing (2019)



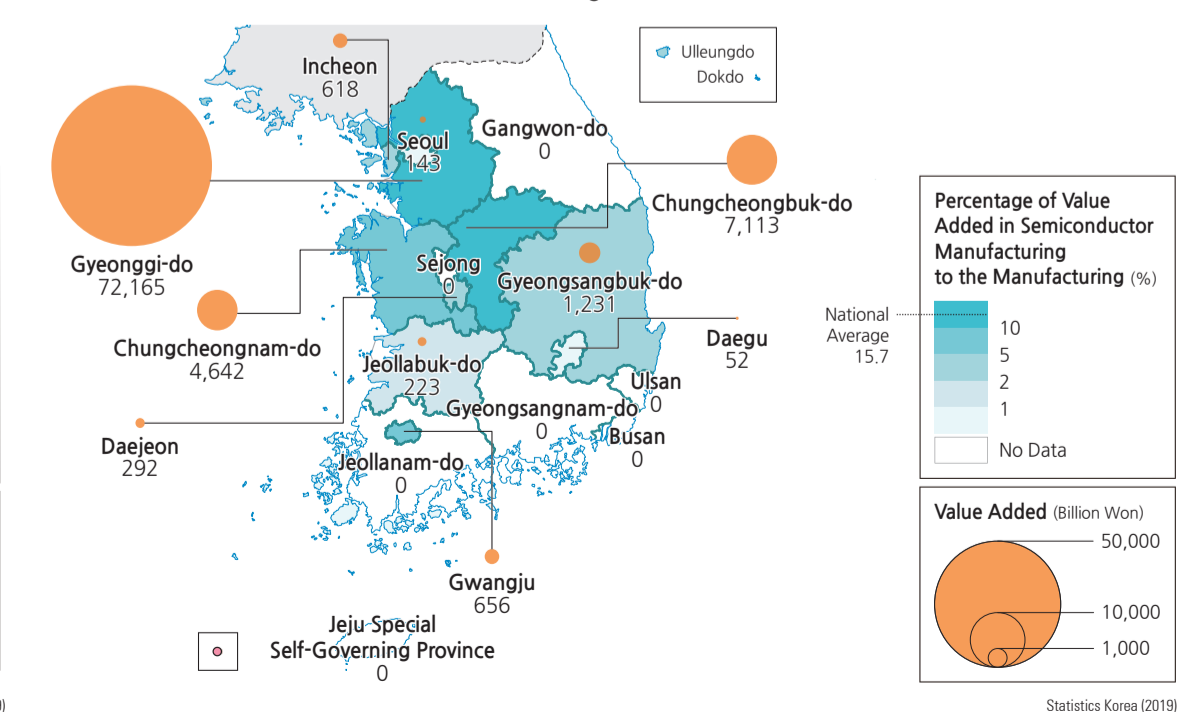
Value Added in Communication and Broadcasting Apparatuses Manufacturing (2019)



Number of Employees in Semiconductor Manufacturing (2019)

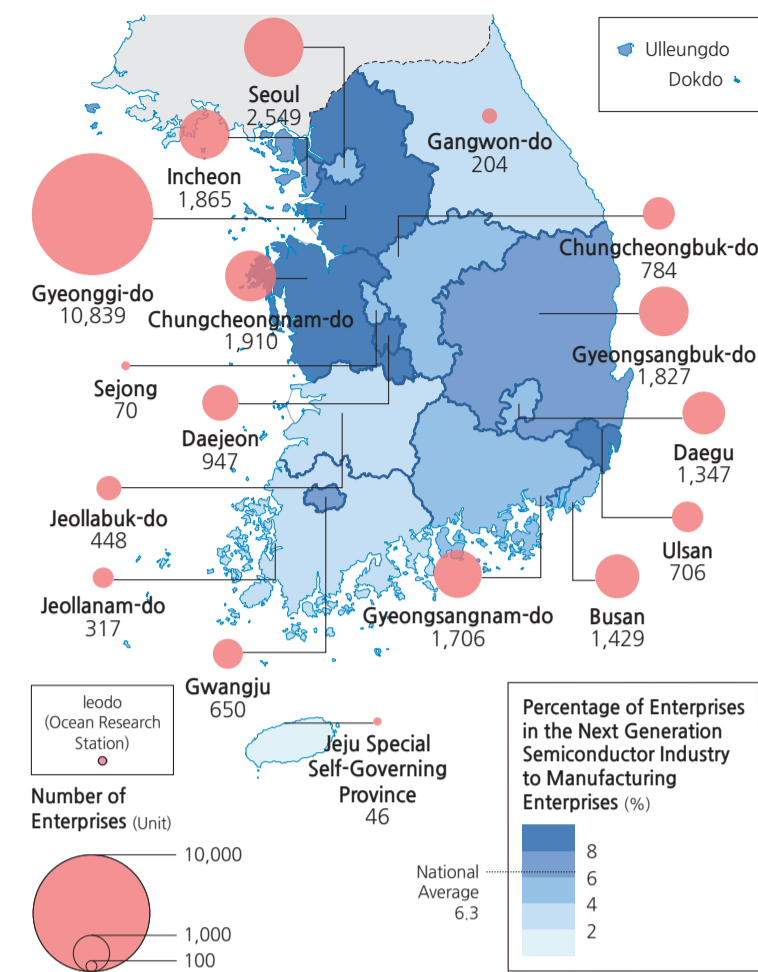


Value Added in Semiconductor Manufacturing (2019)

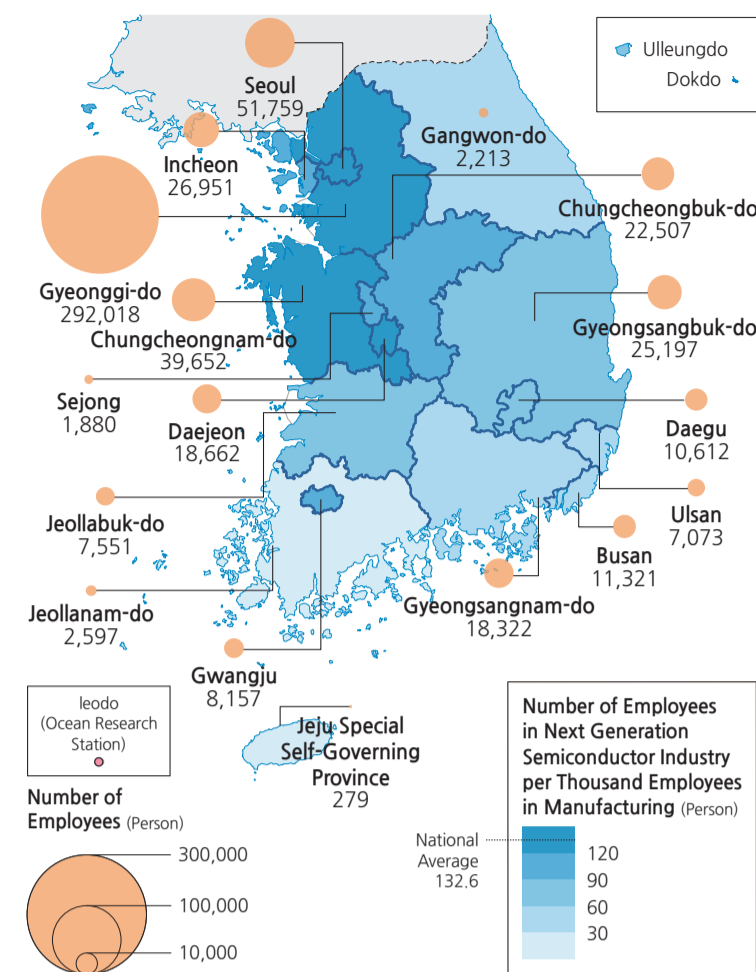


Top Five New Emerging Industries

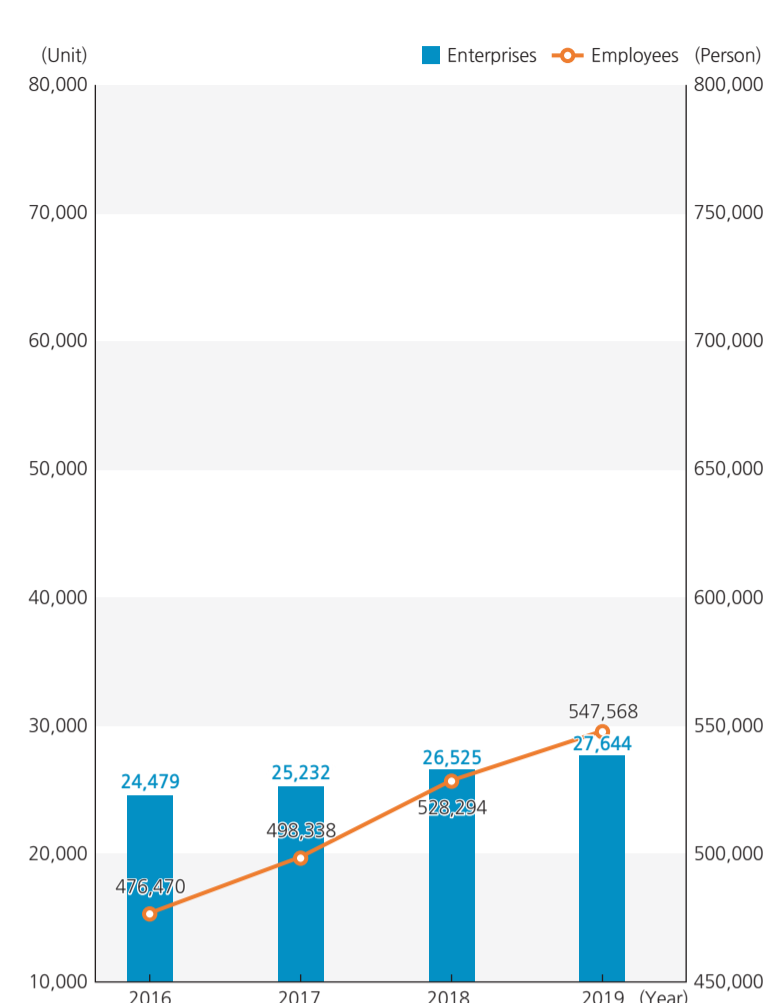
Number of Enterprises in Next Generation Semiconductor Industry (2019)



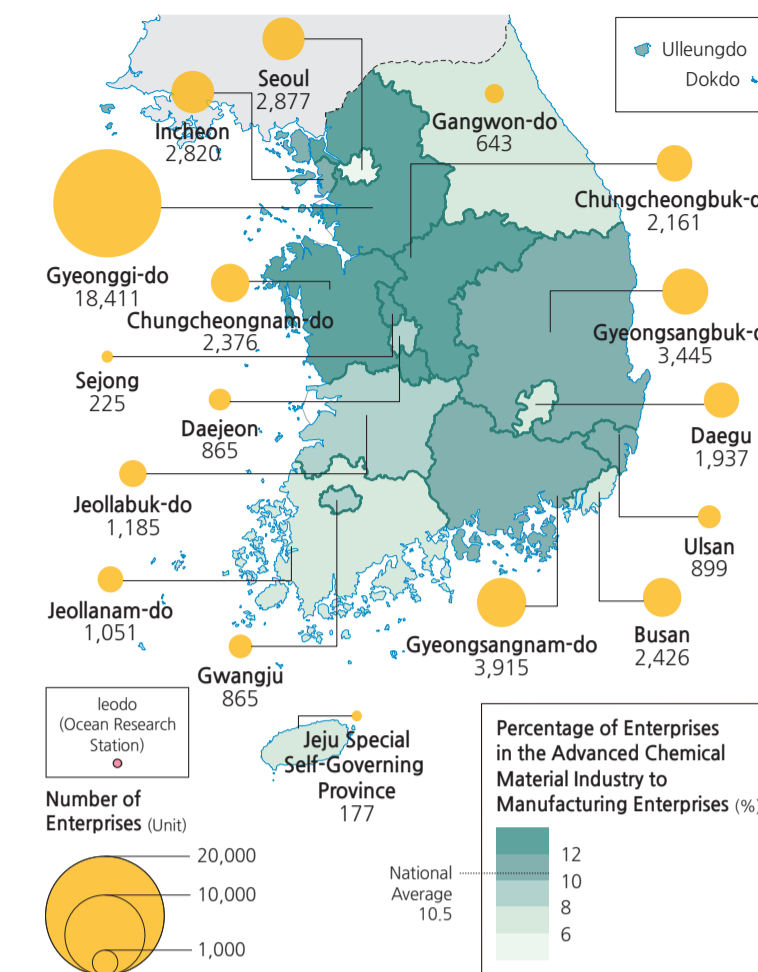
Number of Employees in Next Generation Semiconductor Industry (2019)



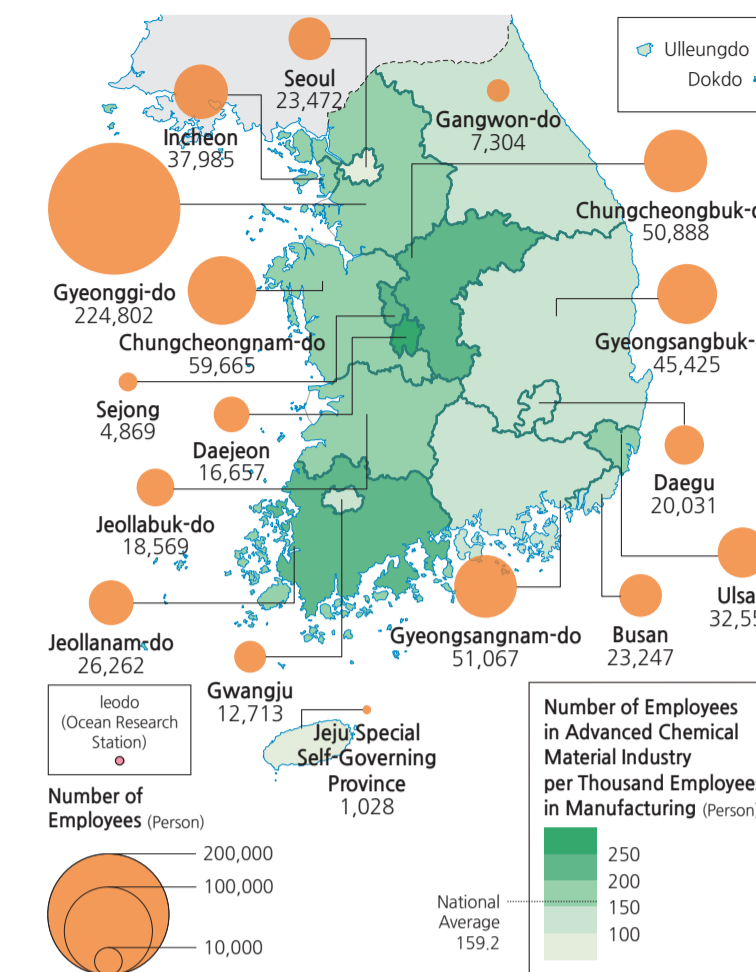
Changes in Next Generation Semiconductor Industry



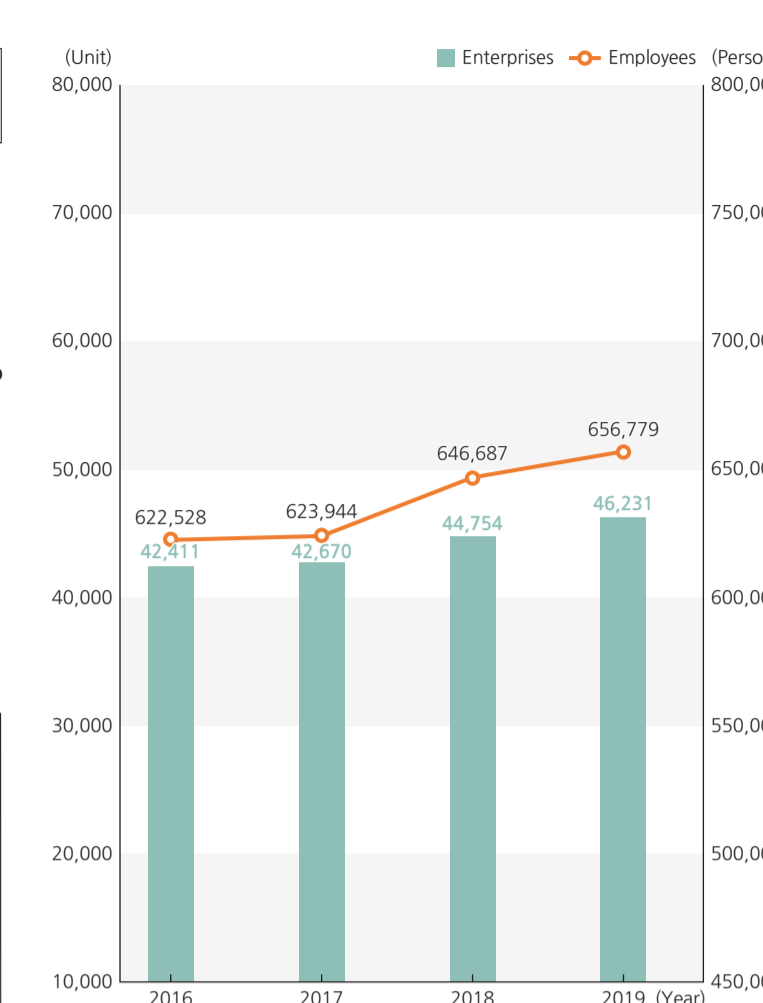
Number of Enterprises in Advanced Chemical Material Industry (2019)



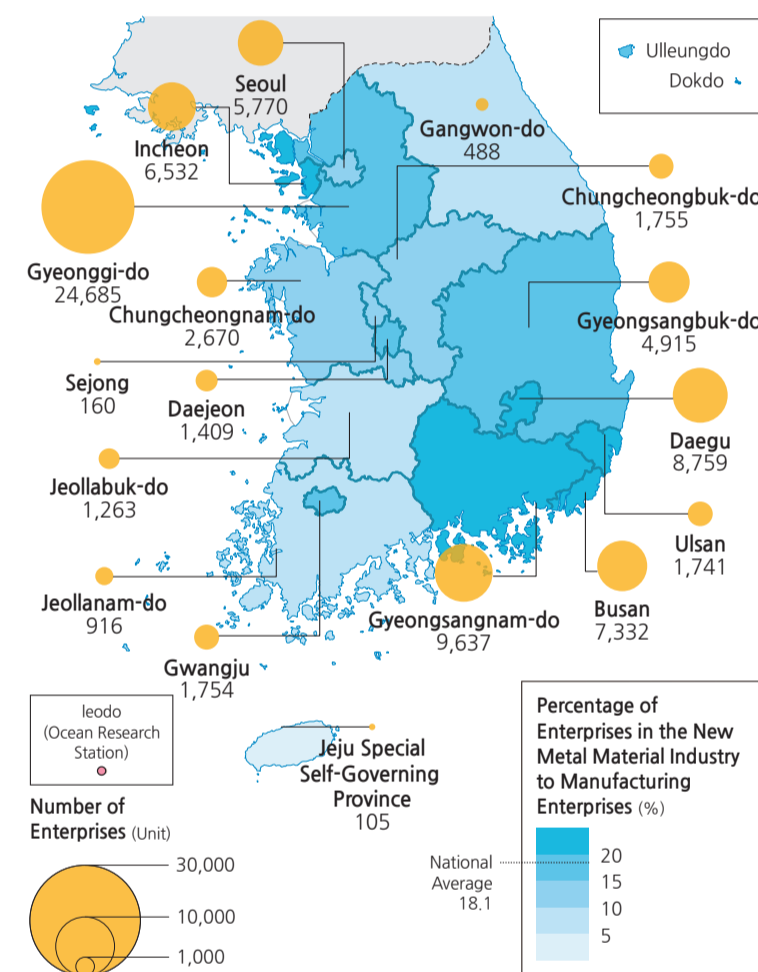
Number of Employees in Advanced Chemical Material Industry (2019)



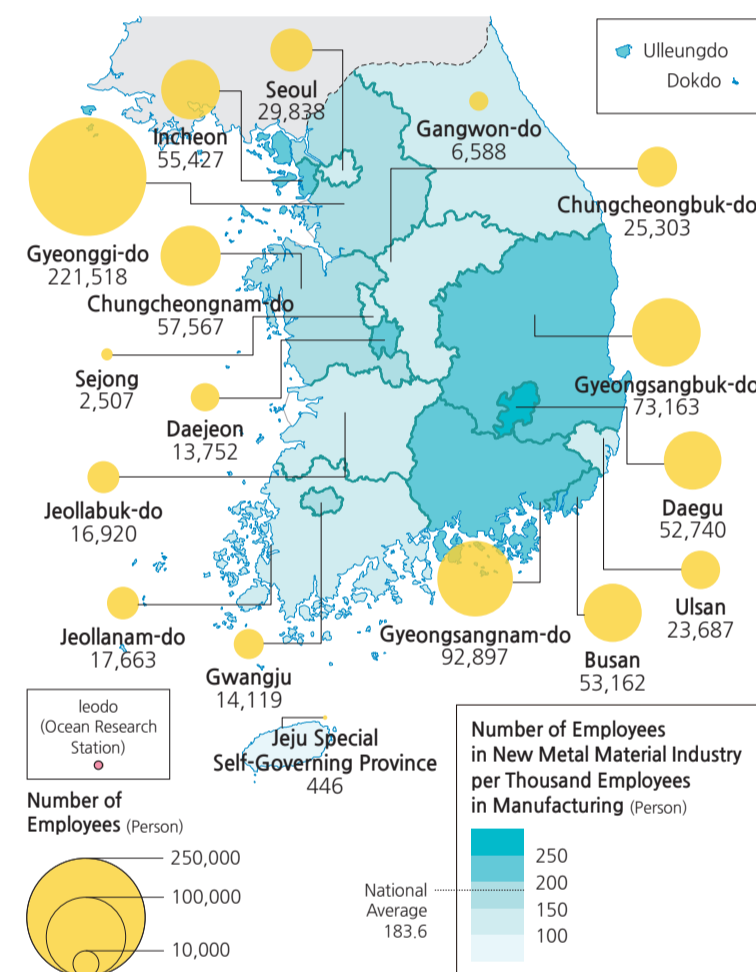
Changes in Advanced Chemical Material Industry



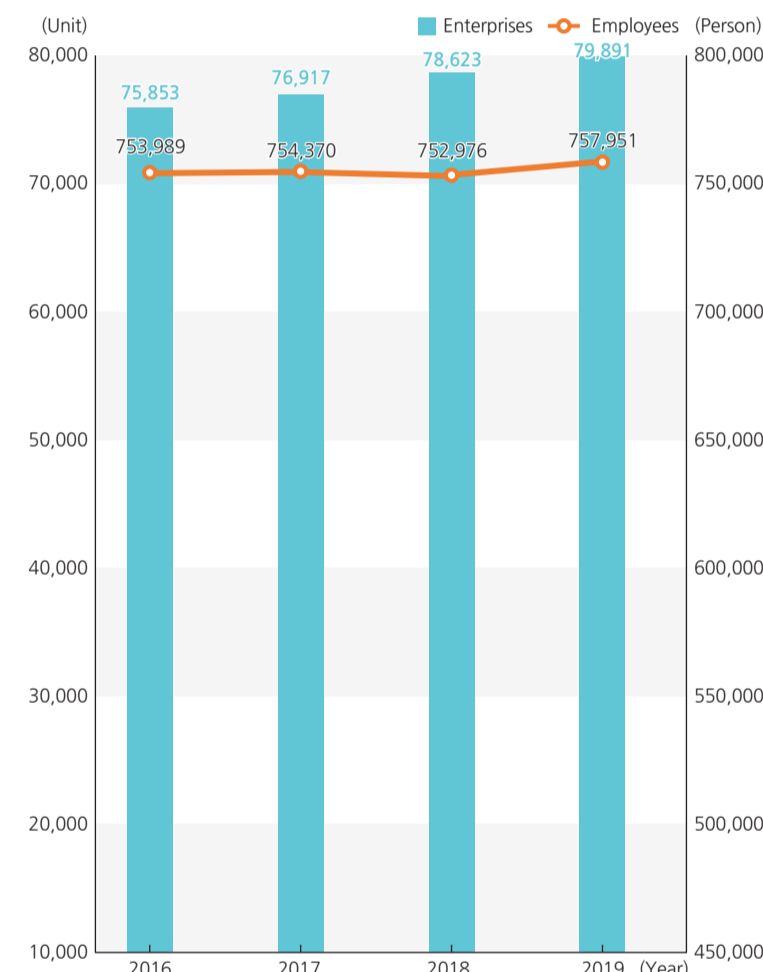
Number of Enterprises in New Metal Material Industry (2019)



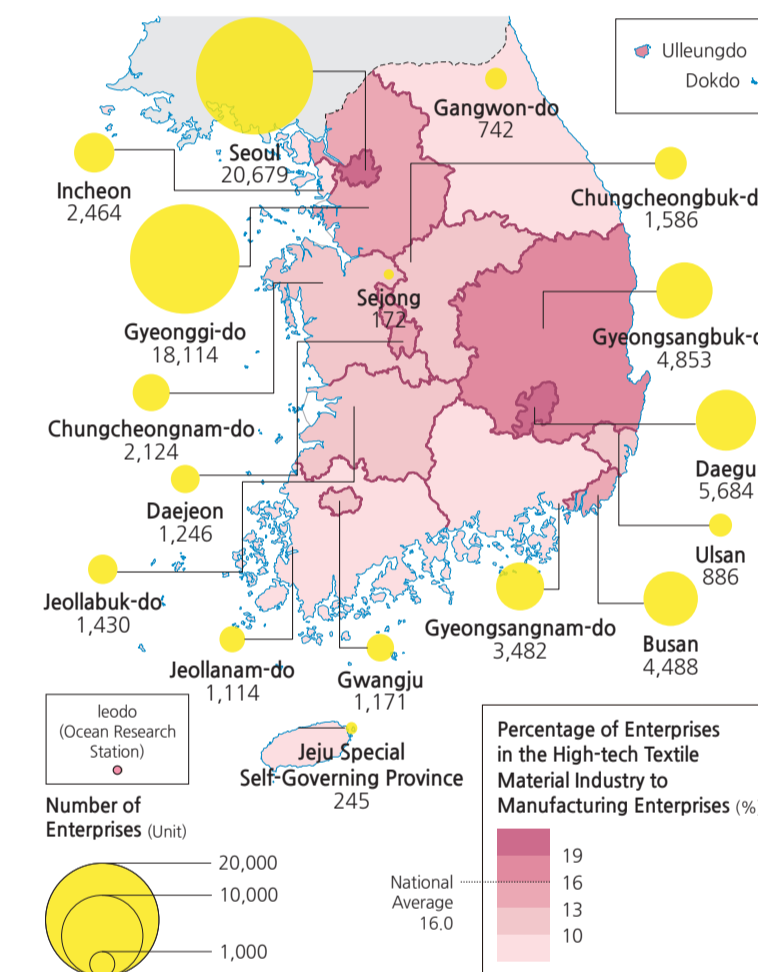
Number of Employees in New Metal Material Industry (2019)



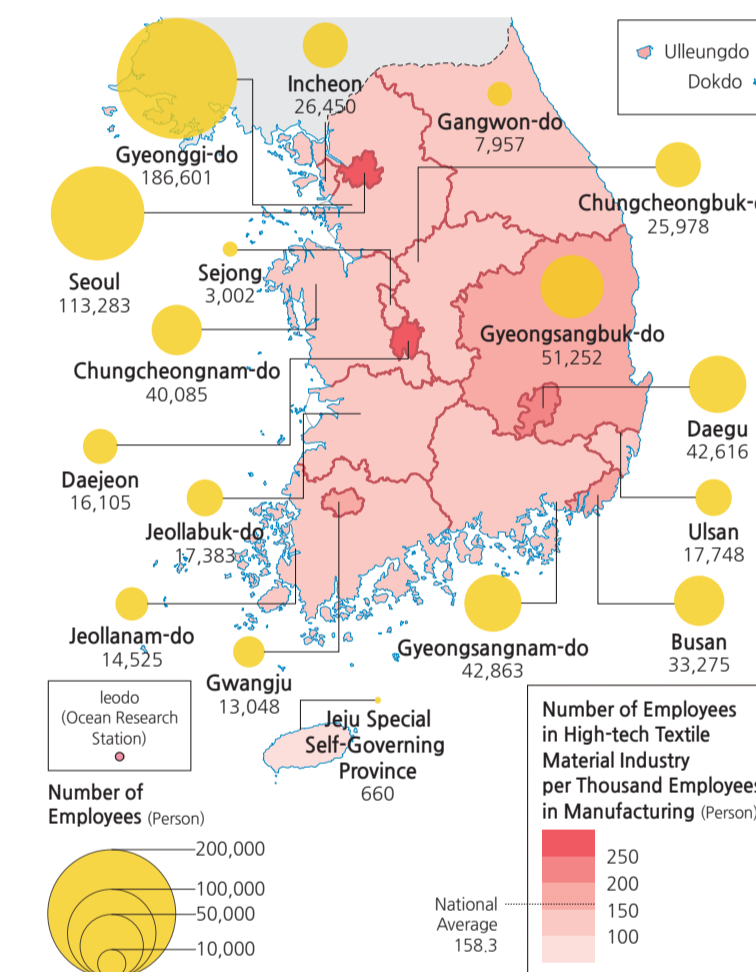
Changes in New Metal Material Industry



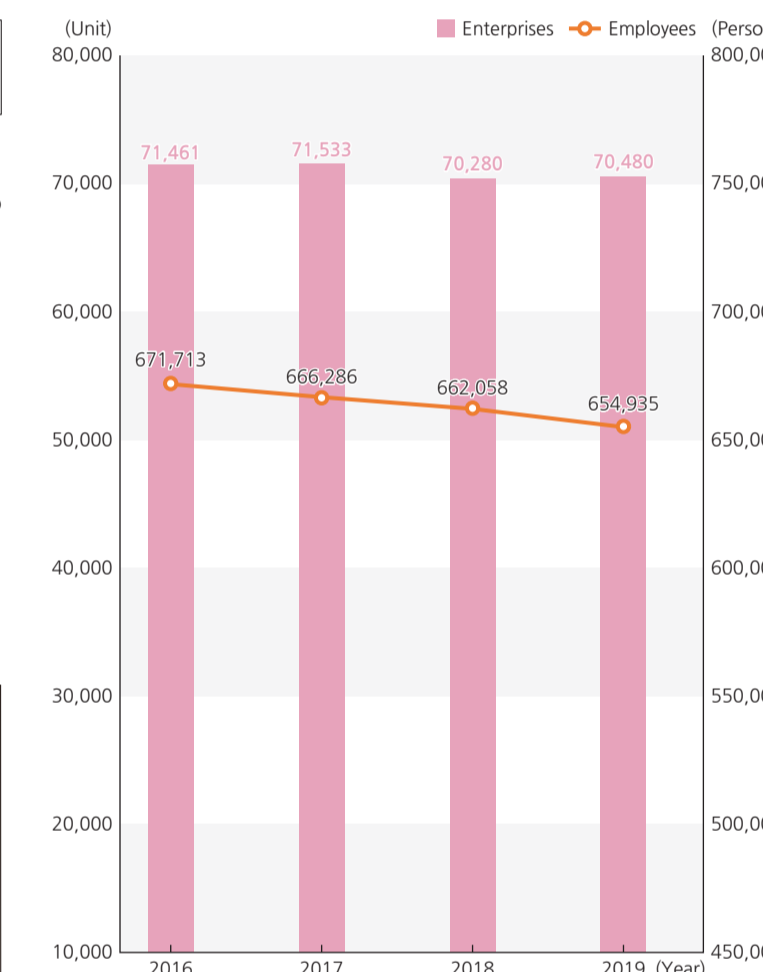
Number of Enterprises in High-tech Textile Material Industry (2019)



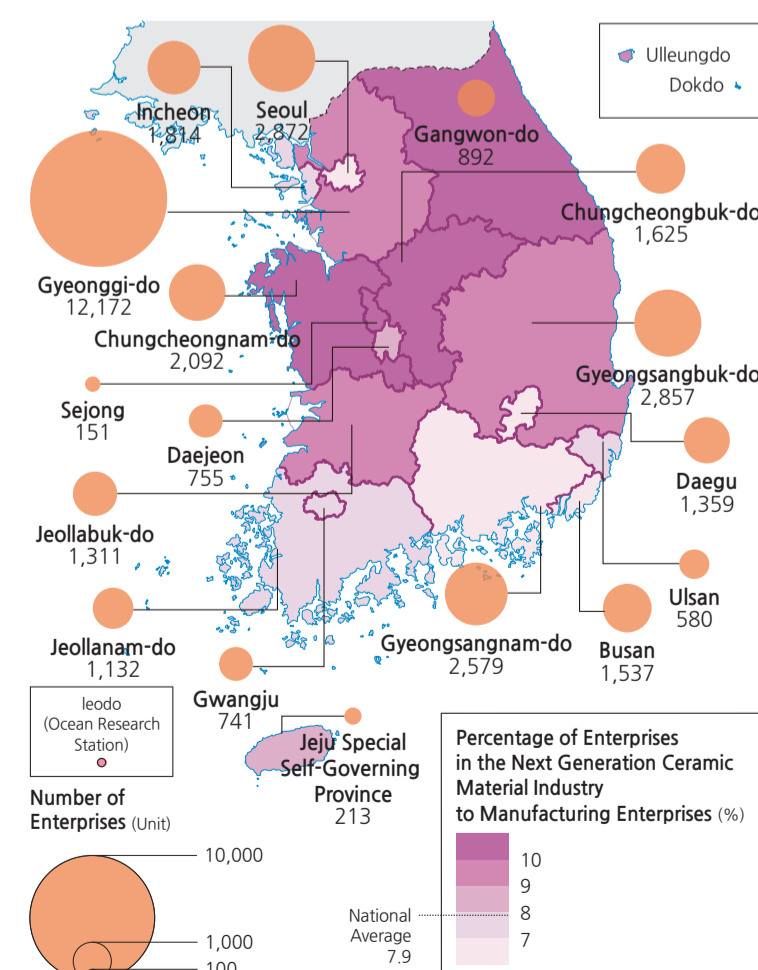
Number of Employees in High-tech Textile Material Industry (2019)



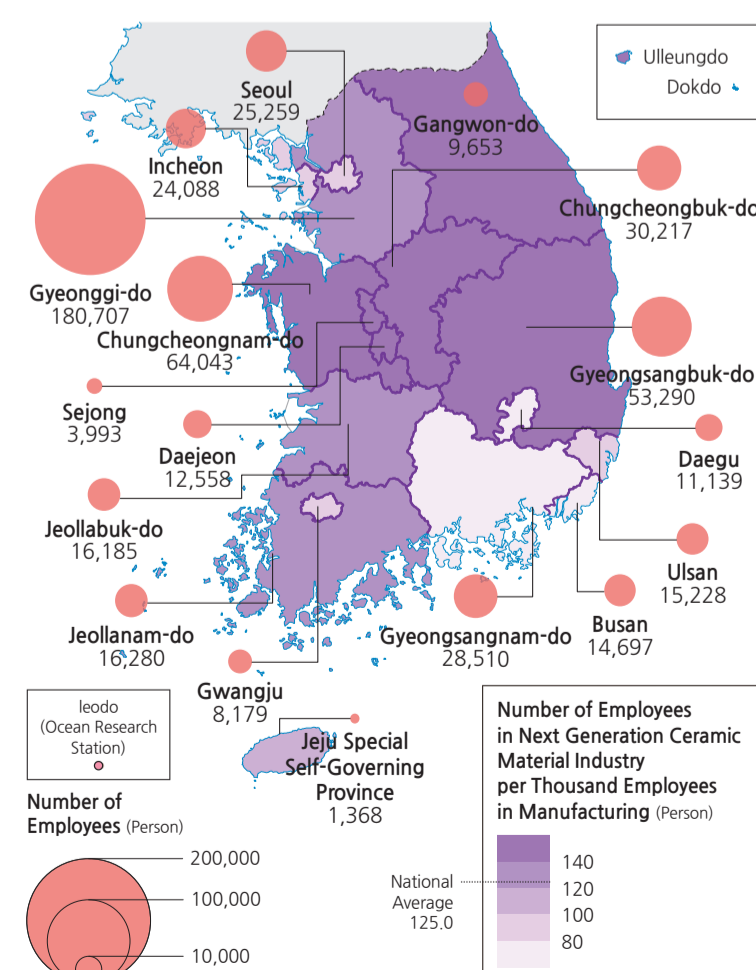
Changes in High-tech Textile Material Industry



Number of Enterprises in Next Generation Ceramic Material Industry (2019)



Number of Employees in Next Generation Ceramic Material Industry (2019)



Changes in Next Generation Ceramic Material Industry

